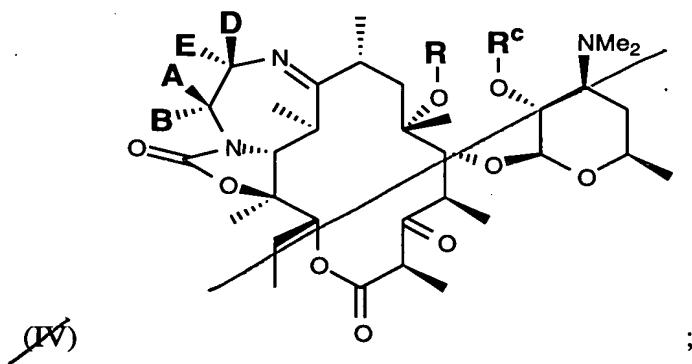
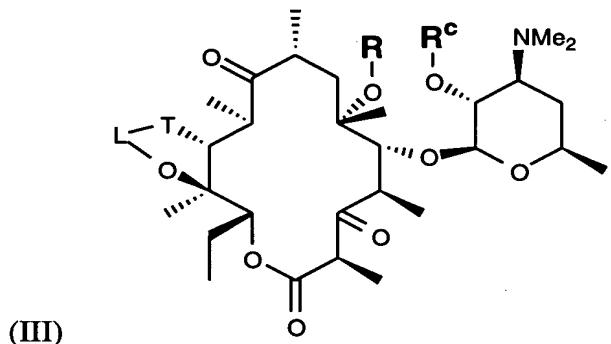
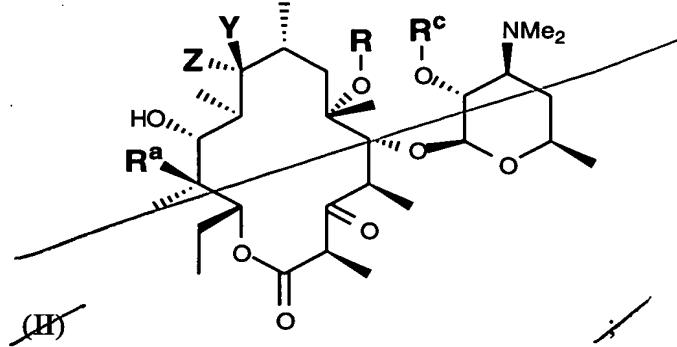


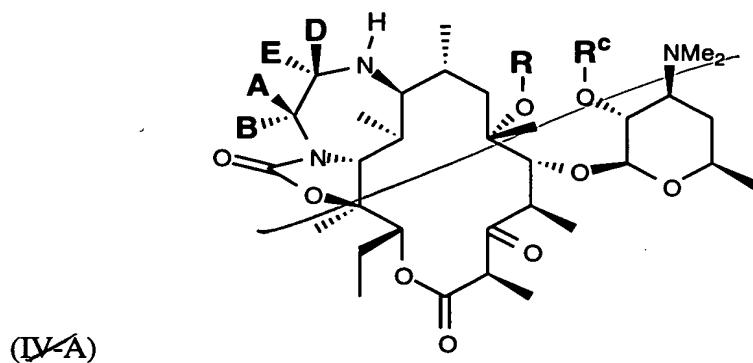
Claims

What is claimed is:

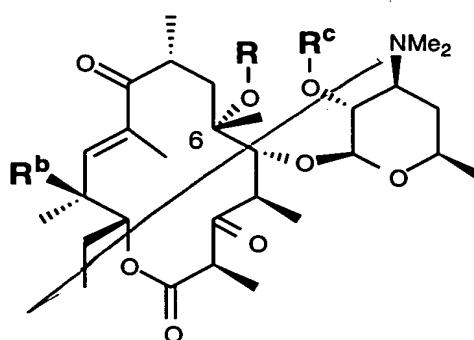
1. A compound selected from the group consisting of



10

a*a*

and

a

15

or a pharmaceutically acceptable salt, ester or prodrug thereof,

wherein

either,

Y and Z taken together define a group X,

wherein

20

X is selected from the group consisting of

- (1) =O,
- (2) =N-OH,
- (3) =N-O-R¹ where R¹ is selected from the group consisting of
 - (a) unsubstituted C₁-C₁₂-alkyl,
 - (b) C₁-C₁₂-alkyl substituted with aryl,
 - (c) C₁-C₁₂-alkyl substituted with substituted aryl,
 - (d) C₁-C₁₂-alkyl substituted with heteroaryl,
 - (e) C₁-C₁₂-alkyl substituted with substituted heteroaryl,
 - (f) C₃-C₁₂-cycloalkyl, and
 - (g) -Si-(R²)(R³)(R⁴) wherein R², R³ and R⁴ are each independently selected from C₁-C₁₂-alkyl and Aryl;

25

and

(4) $=N-O-C(R^5)(R^6)-O-R^1$ where R^1 is as previously defined and R^5 and R^6 are each independently selected from the group consisting of

- 35 (a) hydrogen,
(b) unsubstituted C_1-C_{12} -alkyl,
(c) C_1-C_{12} -alkyl substituted with aryl,
(d) C_1-C_{12} -alkyl substituted with substituted aryl,
(e) C_1-C_{12} -alkyl substituted with heteroaryl,

40 and

- (f) C_1-C_{12} -alkyl substituted with substituted heteroaryl,

or

R^5 and R^6 taken together with the atom to which they are attached form a C_3-C_{12} -cycloalkyl ring;

45 or,

one of Y and Z is hydrogen and the other is selected from a group consisting of

- 50 (1) hydrogen,
(2) hydroxy,
(3) protected hydroxy,

and

55 (4) NR^7R^8 wherein R^7 and R^8 are independently selected from hydrogen and C_1-C_6 -alkyl, or R^7 and R^8 are taken with the nitrogen atom to which they are connected to form a 3- to 7-membered ring which, when the ring is a 5- to 7-membered ring, may optionally contain a hetero function selected from the group consisting of $-O-$, $-NH-$, $-N(C_1-C_6\text{-alkyl})-$, $-N(aryl)-$, $-N(aryl-C_1-C_6\text{-alkyl})-$, $-N(\text{substituted-aryl-}C_1-C_6\text{-alkyl})-$, $-N(\text{heteroaryl})-$, $-N(\text{heteroaryl-}C_1-C_6\text{-alkyl})-$, $-N(\text{substituted-heteroaryl-}C_1-C_6\text{-alkyl})-$, and $-S-$ or $-S(O)_n-$, wherein n is 1 or 2,

the group consisting of

60 R^a is hydrogen or hydroxy;

65

R^b is selected from the group consisting of hydroxy, $-O-C(O)-NH_2$ and $-O-C(O)\text{-imidazolyl}$;

R^c is hydrogen or a hydroxy protecting group;

70

L is methylene or carbonyl, provided that when L is methylene, T is $-O-$,

T is selected from the group consisting of $-O-$, $-NH-$, and $-N(W-R^d)-$, wherein

70 W is absent or is selected from the group consisting of -O-, -NH-CO-, -N=CH- and
-NH-;

and

R^d is selected from the group consisting of

(1) hydrogen,

75 (2) C₁-C₆-alkyl optionally substituted with one or more substituents selected
from the group consisting of

(a) aryl,

(b) substituted-aryl,

(c) heteroaryl,

80 (d) substituted-heteroaryl,

(e) hydroxy,

(f) C₁-C₆-alkoxy,

(g) NR⁷R⁸, wherein R⁷ and R⁸ are as defined previously,

and

85 (h) -CH₂-M-R⁹

wherein M is selected from the group consisting of:

(i) -C(O)-NH-,

(ii) -NH-C(O)-,

(iii) -NH-,

90 (iv) -N=,

(v) -N(CH₃)-,

(vi) -NH-C(O)-O-

(vii) -NH-C(O)-NH-

(viii) -O-C(O)-NH-

95 (ix) -O-C(O)-O-

(x) -O-,

(xi) -S(O)_n-, wherein n is 0, 1 or 2,

(xii) -C(O)-O-,

(xiii) -O-C(O)-,

and

100 (xiv) -C(O)-,

and

R⁹ is selected from the group consisting of:

(i) C₁-C₆-alkyl, optionally substituted with a substituent
selected from the group consisting of

105

- (aa) aryl,
(bb) substituted-aryl,
(cc) heteroaryl, and
(dd) substituted-heteroaryl,
- 110 (ii) aryl,
(iii) substituted-aryl,
(iv) heteroaryl,
(v) substituted-heteroaryl,
and
115 (vi) heterocycloalkyl,
- (3) C₃-C₇-cycloalkyl,
(4) aryl,
(5) substituted-aryl,
(6) heteroaryl,
and
120 (7) substituted-heteroaryl;
- R is selected from the group consisting of
- (1) methyl substituted with a moiety selected from the group consisting of
(a) CN,
(b) F,
(c) -CO₂R¹⁰ wherein R¹⁰ is C₁-C₃-alkyl or aryl substituted C₁-C₃-alkyl,
or heteroaryl substituted C₁-C₃-alkyl,
(d) S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
(e) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
(f) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are independently
selected from hydrogen, C₁-C₃-alkyl, C₁-C₃-alkyl substituted with
aryl, substituted aryl, heteroaryl, substituted heteroaryl,
(g) aryl,
135 (h) substituted aryl,
(i) heteroaryl,
and
(j) substituted heteroaryl,
- (2) C₂-C₁₀-alkyl,
140 (3) C₂-C₁₀-alkyl substituted with one or more substituents selected from the
group consisting of
(a) halogen,

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- (b) hydroxy,
- (c) C₁-C₃-alkoxy,
- (d) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
- (e) oxo,
- (f) -N₃,
- (g) -CHO,
- (h) O-SO₂-(substituted C₁-C₆-alkyl),
- (i) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are selected from the group consisting of
 - (i) hydrogen,
 - (ii) C₁-C₁₂-alkyl,
 - (iii) substituted C₁-C₁₂-alkyl,
 - (iv) C₁-C₁₂-alkenyl,
 - (v) substituted C₁-C₁₂-alkenyl,
 - (vi) C₁-C₁₂-alkynyl,
 - (vii) substituted C₁-C₁₂-alkynyl,
 - (viii) aryl,
 - (ix) C₃-C₈-cycloalkyl,
 - (x) substituted C₃-C₈-cycloalkyl,
 - (xi) substituted aryl,
 - (xii) heterocycloalkyl,
 - (xiii) substituted heterocycloalkyl,
 - (xiv) C₁-C₁₂-alkyl substituted with aryl,
 - (xv) C₁-C₁₂-alkyl substituted with substituted aryl,
 - (xvi) C₁-C₁₂-alkyl substituted with heterocycloalkyl,
 - (xvii) C₁-C₁₂-alkyl substituted with substituted heterocycloalkyl,
 - (xviii) C₁-C₁₂-alkyl substituted with C₃-C₈-cycloalkyl,
 - (xix) C₁-C₁₂-alkyl substituted with substituted C₃-C₈-cycloalkyl,
 - (xx) heteroaryl,
 - (xxi) substituted heteroaryl,
 - (xxii) C₁-C₁₂-alkyl substituted with heteroaryl,
and
 - (xxiii) C₁-C₁₂-alkyl substituted with substituted heteroaryl,

175

or

R¹³ and R¹⁴ are taken together with the atom to which they are attached form a 3-10 membered heterocycloalkyl ring which may be

substituted with one or more substituents independently selected from the group consisting of

- (i) halogen,
- (ii) hydroxy,
- (iii) C₁-C₃-alkoxy,
- (iv) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
- (v) oxo,
- (vi) C₁-C₃-alkyl,
- (vii) halo-C₁-C₃-alkyl,
and
- (viii) C₁-C₃-alkoxy-C₁-C₃-alkyl,

- (j) -CO₂R¹⁰ wherein R¹⁰ is as previously defined,
- (k) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (l) =N-O-R¹⁰ wherein R¹⁰ is as previously defined,

- (m) -C≡N,
- (n) O-S(O)_nR¹⁰ wherein n is 0, 1 or 2 and R¹⁰ is as previously defined,

- (o) aryl,
- (p) substituted aryl,
- (q) heteroaryl,
- (r) substituted heteroaryl,
- (s) C₃-C₈-cycloalkyl,
- (t) substituted C₃-C₈-cycloalkyl,
- (u) C₁-C₁₂-alkyl substituted with heteroaryl,
- (v) heterocycloalkyl,
- (w) substituted heterocycloalkyl,

- (x) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
- (y) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (z) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
- (aa) =N-R⁹ wherein R⁹ is as previously defined,

- (bb) =N-NHC(O)R¹⁰ wherein R¹⁰ is as previously defined,
and
- (cc) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined;

- (4) C₃-alkenyl substituted with a moiety selected from the group consisting of
- (a) halogen,
 - (b) -CHO,
 - (c) -CO₂R¹⁰ where R¹⁰ is as previously defined,

- 220
- (d) -C(O)-R⁹ where R⁹ is as previously defined,
 - (e) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (f) -C≡N,
 - (g) aryl,
 - (h) substituted aryl,
 - (i) heteroaryl,
 - (j) substituted heteroaryl,
 - (k) C₃-C₇-cycloalkyl,
- and
- 225
- (l) C₁-C₁₂-alkyl substituted with heteroaryl,
- (5) C₄-C₁₀-alkenyl;
- (6) C₄-C₁₀-alkenyl substituted with one or more substituents selected from the group consisting of
- (a) halogen,
 - (b) C₁-C₃-alkoxy,
 - (c) oxo,
 - (d) -CHO,
 - (e) -CO₂R¹⁰ where R¹⁰ is as previously defined,
 - (f) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (g) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
 - (h) =N-O-R¹⁰ where R¹⁰ is as previously defined,
 - (i) -C≡N,
 - (j) O-S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
 - (k) aryl,
 - (l) substituted aryl,
 - (m) heteroaryl,
 - (n) substituted heteroaryl,
 - (o) C₃-C₇-cycloalkyl,
 - (p) C₁-C₁₂-alkyl substituted with heteroaryl,
- 230
- 235
- 240
- 245
- (q) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 - (r) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (s) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
 - (t) =N-R⁹ wherein R⁹ is as previously defined,
 - (u) =N-NHC(O)R¹⁰ where R¹⁰ is as previously defined,
- and
- 250
- (v) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined;

(7) C₃-C₁₀-alkynyl;

and

255 (8) C₃-C₁₀-alkynyl substituted with one or more substituents selected from the group consisting of

- (a) trialkylsilyl,
- (b) aryl,
- (c) substituted aryl,

260 (d) heteroaryl,

and

- (e) substituted heteroaryl;

and

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A, B, D and E, with the provision that at least two of A, B, D and E are hydrogen, are independently selected from the group consisting of:

(a) hydrogen;

(b) C₁-C₆-alkyl, optionally substituted with one or more substituents selected from the group consisting of:

- (i) aryl;
- (ii) substituted-aryl;
- (iii) heteroaryl;
- (iv) substituted-heteroaryl;
- (v) heterocycloalkyl;
- (vi) hydroxy;
- (vii) C₁-C₆-alkoxy;
- (viii) halogen consisting of Br, Cl, F or I; and
- (ix) NR⁷R⁸, wherein R⁷ and R⁸ are as previously defined;

270 (c) C₃-C₇-cycloalkyl;

(d) aryl;

(e) substituted-aryl;

(f) heteroaryl;

(g) substituted-heteroaryl;

275 (h) heterocycloalkyl; and

(i) a group selected from option (b) above further substituted with -M-R⁹, wherein M and R⁹ are as previously defined;

or

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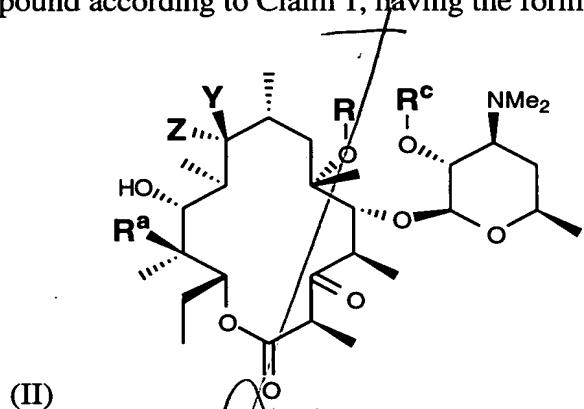
any one pair of substituents, consisting of AB, AD, AE, BD, BE or DE, is taken together with the atom or atoms to which they are attached to form a 3- to 7-membered ring optionally containing a hetero function selected from the group consisting of -O-, -NH-, -N(C₁-C₆-alkyl)-, -N(aryl-C₁-C₆-alkyl)-, -N(substituted-aryl-C₁-C₆-alkyl)-, -N(heteroaryl-C₁-C₆-alkyl)-, -N(substituted-heteroaryl-C₁-C₆-alkyl)-, -S- or -S(O)_n-, wherein n is 1 or 2, -C(O)-NH-, -C(O)-NR¹²-, wherein R¹² is as previously defined, -NH-C(O)-, -NR¹²-C(O)-, wherein R¹² is as previously defined, and -C(=NH)-NH-.

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2. A pharmaceutical composition comprising a therapeutically effective amount of a compound of Claim 1 in combination with a pharmaceutically acceptable carrier.

3. A method for controlling a bacterial infection in a mammal comprising administering to an mammal a therapeutically-effective pharmaceutical composition containing a compound according to Claim 1.

4. A compound according to Claim 1, having the formula (II),

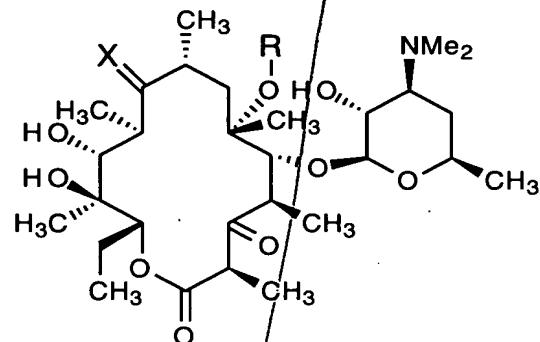


5. wherein Z, Y, R, Ra and Rc are as described therein.

5. A compound according to Claim 4 which is the compound of Formula (II), Ra is OH, Rc is benzoyl, R is allyl.

6. A compound according to Claim 4 wherein Ra is hydroxy and Rc is hydrogen.

7. A compound according to Claim 4 having the formula VIII,



5 wherein X is O or NOH, and R is as defined therein.

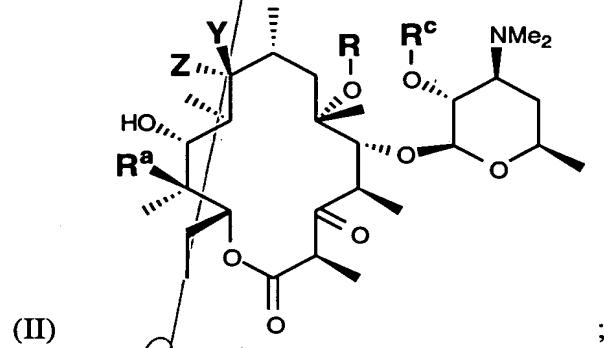
8. A compound according to Claim 7 which is selected from the group consisting of:

- Compound of Formula (VIII): X is O, R is allyl;
Compound of Formula (VIII): X is NOH, R is allyl.;
Compound of Formula (VIII): X is O, R is propyl;
Compound of Formula (VIII): X is O, R is -CH₂CHO;
Compound of Formula (VIII): X is O, R is -CH₂CH=NOH;
Compound of Formula (VIII): X is NOH, R is -CH₂CH=NOH;
Compound of Formula (VIII): X is O, R is -CH₂CN;
Compound of Formula (VIII): X is O, R is -CH₂CH₂NH₂;
Compound of Formula (VIII): X is O, R is -CH₂CH₂NHCH₂-Phenyl;
Compound of Formula (VIII): X is O, R is -CH₂CH₂NHCH₂CH₂-Phenyl;
Compound of Formula (VIII): X is O, R is -CH₂CH₂NHCH(CO₂CH₃)CH₂-Phenyl;
Compound of Formula (VIII): X is O, R is -CH₂CH₂NHCH₂-(4-pyridyl);
Compound of Formula (VIII): X is O, R is -CH₂CH₂NHCH₂-(4-quinolyl);
Compound of Formula (VIII): X is O, R is -CH₂CH=CH-Phenyl;
Compound of Formula (VIII): X is O, R is -CH₂CH₂CH₂-Phenyl;
Compound of Formula (VIII): X is O, R is -CH₂CH=CH-(4-methoxyphenyl);
Compound of Formula (VIII): X is O, R is -CH₂CH=CH-(4-chlorophenyl);
Compound of Formula (VIII): X is O, R is -CH₂CH=CH-(3-quinolyl);
Compound of Formula (VIII): X is O, R is -CH₂CH₂CH₂OH.;
Compound of Formula (VIII): X is O, R is -CH₂C(O)OH;
Compound of Formula (VIII): X is O, R is -CH₂CH₂NHCH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH₂NHCH₂OH;

Compound of Formula (VIII): X is O, R is -CH₂CH₂N(CH₃)₂;
Compound of Formula (VIII): X is O, R is -CH₂CH₂(1-morpholinyl);
Compound of Formula (VIII): X is O, R is -CH₂C(O)NH₂;
Compound of Formula (VIII): X is O, R is -CH₂NHC(O)NH₂;
Compound of Formula (VIII): X is O, R is -CH₂NHC(O)CH₃;
Compound of Formula (VIII): X is O, R is -CH₂F;
Compound of Formula (VIII): X is O, R is -CH₂CH₂OCH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH=CH(CH₃)₂;
Compound of Formula (VIII): X is O, R is -CH₂CH₂CH(CH₃)CH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH₂OCH₂CH₂OCH₃;
Compound of Formula (VIII): X is O, R is -CH₂SCH₃;
Compound of Formula (VIII): X is O, R is -cyclopropyl;
Compound of Formula (VIII): X is O, R is -CH₂OCH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH₂F;
Compound of Formula (VIII): X is O, R is -CH₂-cyclopropyl;
Compound of Formula (VIII): X is O, R is -CH₂CH₂CHO;
Compound of Formula (VIII): X is O, R is -C(O)CH₂CH₂CH₃;
Compound of Formula (VIII): X is O, R is -CH₂-(4-nitrophenyl);
Compound of Formula (VIII): X is O, R is -CH₂-(4-chlorophenyl);
Compound of Formula (VIII): X is O, R is -CH₂-(4-methoxyphenyl);
Compound of Formula (VIII): X is O, R is -CH₂-(4-cyanophenyl);
Compound of Formula (VIII): X is O, R is -CH₂CH=CHC(O)OCH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH=CHC(O)OCH₂CH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH=CHCH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH=CHCH₂CH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH=CHCH₂CH₂CH₃;
Compound of Formula (VIII): X is O, R is -CH₂CH=CHSO₂-phenyl;
Compound of Formula (VIII): X is O, R is -CH₂C≡C-Si(CH₃)₃;
Compound of Formula (VIII): X is O, R is -CH₂C≡CCH₂CH₂CH₂CH₂CH₂CH₃;
Compound of Formula (VIII): X is O, R is -CH₂C≡CCH₃;
Compound of Formula (VIII): X is O, R is -CH₂-(2-pyridyl);
Compound of Formula (VIII): X is O, R is -CH₂-(3-pyridyl);
Compound of Formula (VIII): X is O, R is -CH₂-(4-pyridyl);
Compound of Formula (VIII): X is O, R is -CH₂-(4-quinolyl);
Compound of Formula (VIII): X is O, R is -CH₂NO₂;
Compound of Formula (VIII): X is O, R is -CH₂C(O)OCH₃;

Compound of Formula (VIII): X is O, R is -CH₂C(O)-phenyl;
Compound of Formula (VIII): X is O, R is -CH₂C(O)CH₂CH₃;
Compound of Formula (VIII): X is O, R is -CH₂Cl;
Compound of Formula (VIII): X is O, R is -CH₂S(O)₂-phenyl;
Compound of Formula (VIII): X is O, R is -CH₂CH=CHBr;
Compound of Formula (VIII): X is O, R is -CH₂CH=CH-(4-quinolyl);
Compound of Formula (VIII): X is O, R is -CH₂CH₂CH₂-(4-quinolyl);
Compound of Formula (VIII): X is O, R is -CH₂CH=CH-(5-quinolyl);
Compound of Formula (VIII): X is O, R is -CH₂CH₂CH₂-(5-quinolyl);
Compound of Formula (VIII): X is O, R is -CH₂CH=CH-(4-benzoxazolyl);
Compound of Formula (VIII): X is O, R is -CH₂CH=CH-(7-benzimidazolyl);
Compound of Formula (VIII): X is O, R is CH₂-(3-iodophenyl);
Compound of Formula (VIII): X is O, R is CH₂-(2-naphthyl);
Compound of Formula (VIII): X is O, R is CH₂-CH=CH-(4-fluorophenyl); and
Compound of Formula (VIII): X is O, R is CH₂-CH(OH)-CN.

9. A process for the preparation of 6-O-substituted macrolide compounds having the Formula:



5

wherein

either,

Y and Z taken together define a group X,

wherein

10 X is selected from the group consisting of

- (1) =O,
- (2) =N-OH,
- (3) =N-O-R¹ where R¹ is selected from the group consisting of
 - (a) unsubstituted C₁-C₁₂-alkyl,
 - (b) C₁-C₁₂-alkyl substituted with aryl,

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- (c) C₁-C₁₂-alkyl substituted with substituted aryl,
 - (d) C₁-C₁₂-alkyl substituted with heteroaryl,
 - (e) C₁-C₁₂-alkyl substituted with substituted heteroaryl,
 - (f) C₃-C₁₂-cycloalkyl, and
 - (g) -Si-(R²)(R³)(R⁴) wherein R², R³ and R⁴ are each independently selected from C₁-C₁₂-alkyl and Aryl;

and

- (4) $=N-O-C(R^5)(R^6)-O-R^1$ where R^1 is as previously defined and R^5 and R^6 are each independently selected from the group consisting of

- (a) hydrogen,
 - (b) unsubstituted C₁-C₁₂-alkyl,
 - (c) C₁-C₁₂-alkyl substituted with aryl,
 - (d) C₁-C₁₂-alkyl substituted with substituted aryl,
 - (e) C₁-C₁₂-alkyl substituted with heteroaryl,

and

- (f) C₁-C₁₂-alkyl substituted with substituted heteroaryl,

or

R^5 and R^6 taken together with the atom to which they are attached form a C₃-C₁₂-cycloalkyl ring;

or.

one of Y and Z is hydrogen and the other is selected from a group consisting of

- (1) hydrogen,
 - (2) hydroxy,
 - (3) protected hydroxy,

and

- (4) NR⁷R⁸ wherein R⁷ and R⁸ are independently selected from hydrogen and C₁-C₆-alkyl, or R⁷ and R⁸ are taken with the nitrogen atom to which they are connected to form a 3- to 7-membered ring which, when the ring is a 5- to 7-membered ring, may optionally contain a hetero function selected from the group consisting of -O-, -NH-, -N(C₁-C₆-alkyl)-, -N(aryl)-, -N(aryl-C₁-C₆-alkyl)-, -N(substituted-aryl-C₁-C₆-alkyl)-, -N(heteroaryl)-, -N(heteroaryl-C₁-C₆-alkyl)-, -N(substituted-heteroaryl-C₁-C₆-alkyl)-, and -S- or -S(O)_n-, wherein n is 1 or 2,

50 Ba is hydrogen or hydroxyl

R^c is hydrogen or a hydroxy protecting group; and

R is selected from the group consisting of

- 55 (1) methyl substituted with a moiety selected from the group consisting of
 (a) CN,
 (b) F,
 (c) -CO₂R¹⁰ wherein R¹⁰ is C₁-C₃-alkyl or aryl substituted C₁-C₃-alkyl,
 or heteroaryl substituted C₁-C₃-alkyl,
60 (d) S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
 (e) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 (f) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are independently
 selected from hydrogen, C₁-C₃-alkyl, C₁-C₃-alkyl substituted with
 aryl, substituted aryl, heteroaryl, substituted heteroaryl,
65 (g) aryl,
 (h) substituted aryl,
 (i) heteroaryl,
 and
 (j) substituted heteroaryl,
70 (2) C₂-C₁₀-alkyl,
 (3) C₂-C₁₀-alkyl substituted with one or more substituents selected from the
 group consisting of
 (a) halogen,
 (b) hydroxy,
 (c) C₁-C₃-alkoxy,
 (d) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
 (e) oxo,
 (f) -N₃,
 (g) -CHO,
80 (h) O-SO₂-(substituted C₁-C₆-alkyl),
 (i) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are selected from the group
 consisting of
 (i) hydrogen,
 (ii) C₁-C₁₂-alkyl,
 (iii) substituted C₁-C₁₂-alkyl,
 (iv) C₁-C₁₂-alkenyl,
 (v) substituted C₁-C₁₂-alkenyl,
 (vi) C₁-C₁₂-alkynyl,
 (vii) substituted C₁-C₁₂-alkynyl,

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- (viii) aryl,
- (ix) C₃-C₈-cycloalkyl,
- (x) substituted C₃-C₈-cycloalkyl,
- (xi) substituted aryl,
- (xii) heterocycloalkyl,
- (xiii) substituted heterocycloalkyl,
- (xiv) C₁-C₁₂-alkyl substituted with aryl,
- (xv) C₁-C₁₂-alkyl substituted with substituted aryl,
- (xvi) C₁-C₁₂-alkyl substituted with heterocycloalkyl,
- (xvii) C₁-C₁₂-alkyl substituted with substituted heterocycloalkyl,
- (xviii) C₁-C₁₂-alkyl substituted with C₃-C₈-cycloalkyl,
- (xix) C₁-C₁₂-alkyl substituted with substituted C₃-C₈-cycloalkyl,
- (xx) heteroaryl,
- (xxi) substituted heteroaryl,
- (xxii) C₁-C₁₂-alkyl substituted with heteroaryl,
and
- (xxiii) C₁-C₁₂-alkyl substituted with substituted heteroaryl,

or

R¹³ and R¹⁴ are taken together with the atom to which they are attached form a 3-10 membered heterocycloalkyl ring which may be substituted with one or more substituents independently selected from the group consisting of

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- (i) halogen,
- (ii) hydroxy,
- (iii) C₁-C₃-alkoxy,
- (iv) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
- (v) oxo,
- (vi) C₁-C₃-alkyl,
- (vii) halo-C₁-C₃-alkyl,
and
- (vii) C₁-C₃-alkoxy-C₁-C₃-alkyl,
- (j) -CO₂R¹⁰ wherein R¹⁰ is as previously defined,
- (k) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (l) =N-O-R¹⁰ wherein R¹⁰ is as previously defined,
- (m) -C≡N,
- (n) O-S(O)_nR¹⁰ wherein n is 0, 1 or 2 and R¹⁰ is as previously defined,
- (o) aryl,

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- (p) substituted aryl,
- (q) heteroaryl,
- (r) substituted heteroaryl,
- (s) C₃-C₈-cycloalkyl,
- (t) substituted C₃-C₈-cycloalkyl,
- (u) C₁-C₁₂-alkyl substituted with heteroaryl,
- (v) heterocycloalkyl,
- (w) substituted heterocycloalkyl,

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- (x) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
- (y) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (z) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
- (aa) =N-R⁹ wherein R⁹ is as previously defined,
- (bb) =N-NHC(O)R¹⁰ wherein R¹⁰ is as previously defined,

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- and
- (cc) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined;

(4) C₃-alkenyl substituted with a moiety selected from the group consisting of

- (a) halogen,
- (b) -CHO,
- (c) -CO₂R¹⁰ where R¹⁰ is as previously defined,
- (d) -C(O)-R⁹ where R⁹ is as previously defined,
- (e) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (f) -C≡N,
- (g) aryl,
- (h) substituted aryl,
- (i) heteroaryl,
- (j) substituted heteroaryl,
- (k) C₃-C₇-cycloalkyl,

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- and
- (l) C₁-C₁₂-alkyl substituted with heteroaryl,

(5) C₄-C₁₀-alkenyl;

(6) C₄-C₁₀-alkenyl substituted with one or more substituents selected from the group consisting of

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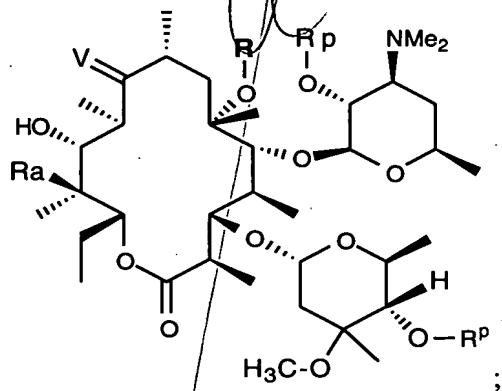
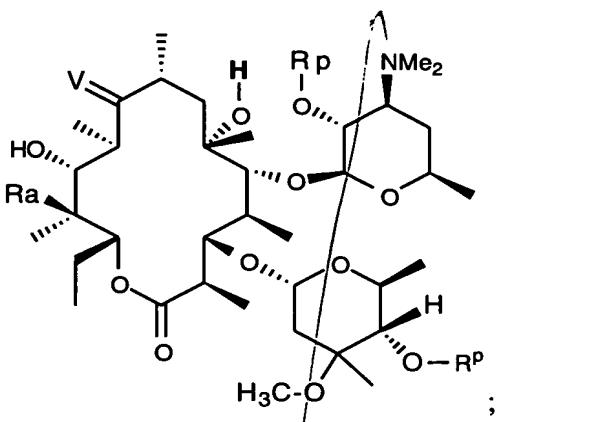
- (a) halogen,
- (b) C₁-C₃-alkoxy,
- (c) oxo,
- (d) -CHO,

- 165
- (e) $\text{-CO}_2\text{R}^{10}$ where R^{10} is as previously defined,
 - (f) $\text{-C(O)NR}^{11}\text{R}^{12}$ wherein R^{11} and R^{12} are as previously defined,
 - (g) $\text{-NR}^{13}\text{R}^{14}$ wherein R^{13} and R^{14} are as previously defined,
 - (h) $=\text{N-O-R}^{10}$ where R^{10} is as previously defined,
 - (i) $\text{-C}\equiv\text{N}$,
- 170
- (j) $\text{O-S(O)}_n\text{R}^{10}$ where n is 0, 1 or 2 and R^{10} is as previously defined,
 - (k) aryl,
 - (l) substituted aryl,
 - (m) heteroaryl,
 - (n) substituted heteroaryl,
 - (o) C₃-C₇-cycloalkyl,
- 175
- (p) C₁-C₁₂-alkyl substituted with heteroaryl,
 - (q) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 - (r) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (s) $=\text{N-NR}^{13}\text{R}^{14}$ wherein R¹³ and R¹⁴ are as previously defined,
 - (t) $=\text{N-R}^9$ wherein R⁹ is as previously defined,
 - (u) $=\text{N-NHC(O)R}^{10}$ where R¹⁰ is as previously defined,
- 180
- and
- (v) $=\text{N-NHC(O)NR}^{11}\text{R}^{12}$ wherein R¹¹ and R¹² are as previously defined;
- 185
- (7) C₃-C₁₀-alkynyl;
 - and
 - (8) C₃-C₁₀-alkynyl substituted with one or more substituents selected from the group consisting of
 - (a) trialkylsilyl,
 - (b) aryl,
 - (c) substituted aryl,
 - (d) heteroaryl,
 - and
 - (e) substituted heteroaryl;
- 190

the method comprising:

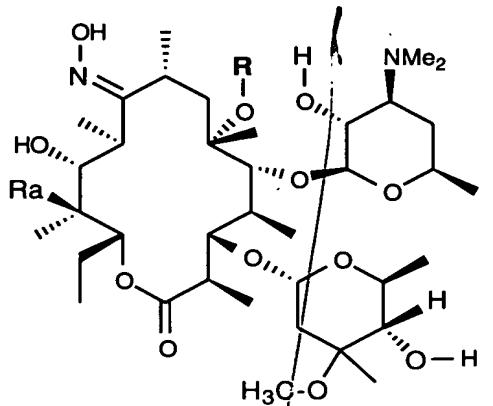
- 195
- (a) treating a compound having the formula

200 wherein RP is a hydroxy protecting group and V is $=N-O-R^1$ or $=N-O-C(R^5)(R^6)-O-R^1$ wherein R^1 , R^9 and R^{10} are as previously defined, with a base in an aprotic solvent followed by treatment with an alkylating agent to give a compound having the formula



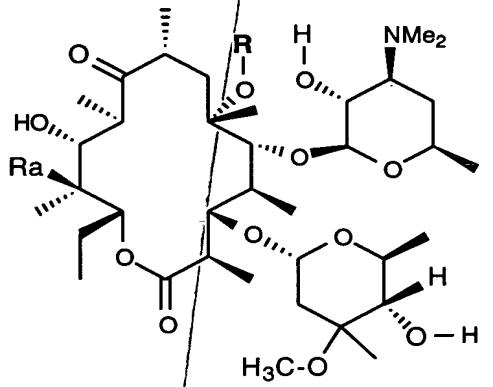
205 wherein R^a and RP are as previously defined, V is $=N-O-R^1$ or $=N-O-C(R^5)(R^6)-O-R^1$ wherein R^1 , R^5 and R^6 are as previously defined, and R is the "alkyl group" derived from the corresponding alkylating agent;

210 (b) deprotecting the 2'- and 4"-hydroxyl groups to give a compound of the formula



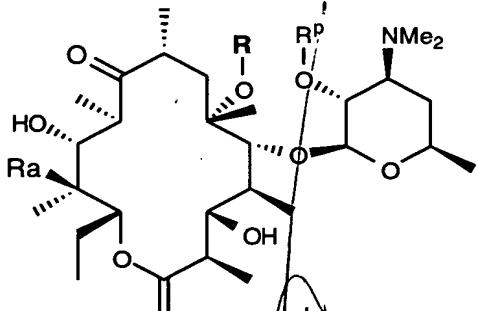
wherein Ra is as previously defined and R is the "alkyl group" derived from the
215 corresponding alkylating agent;

(c) deoxygenation in the presence of acid in a suitable solvent to give the desired intermediate having the formula



(d) removing the cladinose moiety by hydrolysis with acid, and protecting the 2' hydroxyl group by treatment with a hydroxy-protecting reagent to give a 3-hydroxy erythromycin compound having the formula

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; and

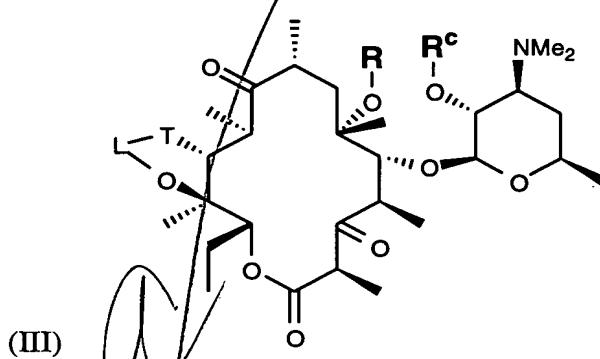
- (e) oxidizing the 3-hydroxy group, optionally deprotecting the 2'-hydroxyl group, and isolating the desired compound.

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10. The process according to Claim 9 wherein in step (a) the base is selected from the group consisting of potassium hydroxide, cesium hydroxide, tetraalkylammonium hydroxide, sodium hydride, potassium hydride, potassium isopropoxide, potassium tert-butoxide and potassium isobutoxide, the alkylating agent is selected from the group consisting of allyl bromide, propargyl bromide, benzyl bromide, 2-fluoroethyl bromide, 4-nitrobenzyl bromide, 4-chlorobenzyl bromide, 4-methoxybenzyl bromide, α -bromo-p-tolunitrile, cinnamyl bromide, methyl 4-bromocrotonate, crotyl bromide, 1-bromo-2-pentene, 3-bromo-1-propenyl phenyl sulfone, 3-bromo-1-trimethylsilyl-1-propyne, 3-bromo-2-octyne, 1-bromo-2-butyne, 2-picolyll chloride, 3-picolyll chloride, 4-picolyll chloride, 4-bromomethyl quinoline, bromoacetonitrile, epichlorohydrin, bromofluoromethane, bromonitromethane, methyl bromoacetate, methoxymethyl chloride, bromoacetamide, 2-bromoacetophenone, 1-bromo-2-butanone, bromo chloromethane, bromomethyl phenyl sulfone, 1,3-dibromo-1-propene, allyl O-tosylate, 3-phenylpropyl-O-trifluoromethane sulfonate, and n-butyl-O-methanesulfonate, and the reaction is performed at a temperature from about -15 °C to about 50 °C for a period from 0.5 hours to 10 days; in step (b) deprotection is accomplished by use of acetic acid in water and acetonitrile; and in step (c) the deoximating reagent is an inorganic sulfur oxide compound selected from the group consisting of sodium hydrogen sulfite, sodium pyrosulfate, sodium thiosulfate, sodium sulfate, sodium sulfite, sodium hydrosulfite, sodium metabisulfite, sodium dithionite, potassium thiosulfate, and potassium metabisulfite, or an inorganic nitrite salt in the presence of acid selected from the group consisting of sodium nitrite and potassium nitrite, and the solvent is selected from the group consisting of water, methanol, ethanol, propanol, isopropanol, trimethylsilanol or a mixture of one or more thereof; in step (d) the hydroxy protecting reagent is selected from the group consisting of a trialkylsilyl halide, an acyl anhydride or an acyl halide; in step (e), the oxidizing is selected from N-

chlorosuccinimide-dimethyl sulfide and carbodiimide-dimethylsulfoxide, and the optional deprotection is carried out by stirring in methanol.

11. A compound according to Claim 1, having the formula



5 wherein R, R^c, L and T are as described therein.

12. A compound according to Claim 11 which is selected from the group consisting of:

Compound of Formula (III): R^c is acetyl, L is CO, T is NH, R is -CH₂CH=CH₂;

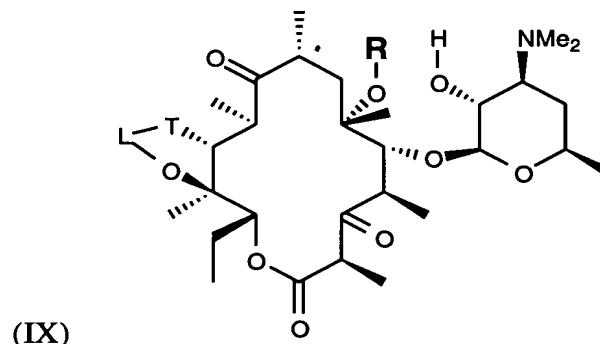
Compound of Formula (III): R^c is acetyl, L is CO, T is NH, R is -CH₂CH=CH-(3-quinolyl);

Compound of Formula (III): R^c is benzoyl, L is CO, T is NH, R is -CH₂CH=CH-(3-quinolyl);

Compound of Formula (III): R^c is propanoyl, L is CO, T is NH, R is -CH₂CH=CH-(3-quinolyl); and

Compound of Formula (III): R^c is ethylsuccinoyl, L is CO, T is NH, R is -CH₂CH=CH-(3-quinolyl).

13. A compound according to Claim 11 having the formula (IX)



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5 wherein L, T and R are as defined therein.

14. A compound according to Claim 13 which is selected from the group consisting of:

- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH₂;
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-phenyl;
- 5 Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂CH₂-Phenyl;
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(4-chlorophenyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(3-quinolyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂CH₃;.
- 10 Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂NH₂.;
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=NOH.;
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂CH₂OH;
- 15 Compound of Formula (IX): L is CO, T is O, R is -CH₂F;
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂-phenyl;
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂-(4-pyridyl);
- 20 Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂-(4-quinolyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH(OH)CN;
- Compound of Formula (IX): L is CO, T is O, R is -CH(C(O)OCH₃)CH₂-phenyl;
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CN;
- 25 Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(4-methoxyphenyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(4-fluorophenyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(8-quinolyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂NHCH₂-phenyl;
- Compound of Formula (IX): L is CO, T is O, R is -CH₂-phenyl;
- 30 Compound of Formula (IX): L is CO, T is O, R is -CH₂-(4-pyridyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂-(4-quinolyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(4-pyridyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂CH₂-(4-pyridyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(4-quinolyl);
- 35 Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂CH₂-(4-quinolyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(5-quinolyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH₂CH₂-(5-quinolyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(4-benzoxazolyl);
- Compound of Formula (IX): L is CO, T is O, R is -CH₂CH=CH-(4-benzimidazolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH₂;

- 35 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-Phenyl;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂CH₃;.
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NH₂.;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NOH.;
40 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂CH₂OH;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂F;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂-phenyl;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂-(4-pyridyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH(OH)CN;
45 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂-(4-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH(C(O)OCH₃)CH₂-phenyl;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CN;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(4-chlorophenyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(4-fluorophenyl);
50 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂CH₂-(4-methoxyphenyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(4-methoxyphenyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-chloro-6-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHCH₂CH₂-(2-
chlorophenyl);
55 Compound of Formula (IX): L is CO, T is NH, R is -CH₂-phenyl;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-(4-pyridyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-(4-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(4-pyridyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂CH₂-(4-pyridyl);
60 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-fluoro-6-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂CH₂-(4-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-cyano-6-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂CH₂-(5-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(4-benzoxazolyl);
65 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(4-benzimidazolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-methoxy-6-
quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-(2-naphthyl);
Compound of Formula (IX): L is CO, T is N(CH₃), R is -CH₂CH=CH₂;
70 Compound of Formula (IX): L is CO, T is N(CH₃), R is -CH₂CH=CH-(3-quinolyl);
Compound of Formula (IX): L is CO, T is N(CH₂CH₂N(CH₃)₂), R is -CH₂CH=CH₂;

- Compound of Formula (IX): L is CO, T is N(CH₂CH₂N(CH₃)₂), R is -CH₂CH=CH-(3-quinolyl);
- Compound of Formula (IX): L is CO, T is N(CH₂CH=CH₂), R is -CH₂CH=CH₂;
- 75 Compound of Formula (IX): L is CO, T is N(CH₂CH=C-(3-quinolyl)), R is -CH₂CH=CH-(3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-pyridyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(2-naphthyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(4-isoquinolinyl);
- 80 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3,4-methylenedioxyphenyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(8-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(5-indolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-chloro-3-quinolyl);
- 85 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3,4-ethylenedioxyphenyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-nitrophenyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-nitroquinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(5-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(2-methyl-6-quinolyl);
- Compound of Formula (III): L is CO, T is NH, R^c is acetyl; R is -CH₂CH=CH-(3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(5-isoquinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(7-nitro-6-quinoxalinyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-amino-3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(1,8-naphthyridin-3-yl);
- 100 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-(acetylamino)-3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-carbazolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(5-benzimidazolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-hydroxy-2-(N-(2-methoxyphenyl)amido)-7-naphthyl);
- 105 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-quinoxalinyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-hydroxy-3-quinolyl);

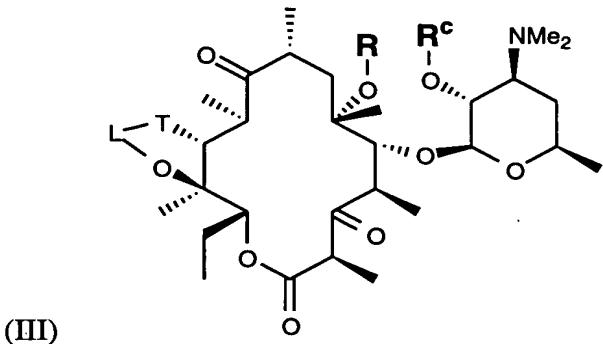
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-methoxy-3-quinolyl);
- 110 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(5-nitro-3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(8-nitro-3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(2-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(4-quinolyl);
- 115 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(4-carboxyl-3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-fluoro-3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-methoxycarbonyl-3-quinolyl);
- 120 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-aminocarbonyl-3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(6-cyano-3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=CH-(3-bromo-6-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂C(O)H;
- Q25 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHCH₂Phenyl;
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHCH₂CH₂Phenyl;
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHCH₂CH₂CH₂Phenyl;
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHCH₂CH₂Phenyl;
- 130 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHCH₂CH₂CH₂-
(3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHCH₂(3-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHCH₂(6-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NO(phenyl);
- 135 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NOCH₂(phenyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NOCH₂(4-NO₂-phenyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NOCH₂(4-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NOCH₂(2-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NOCH₂(3-quinolyl);
- 140 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NOCH₂(6-quinolyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NOCH₂(1-naphthyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NOCH₂(2-naphthyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHOCH₂-(phenyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂NHOCH₂(4-NO₂-phenyl);
- 145 Compound of Formula (IX): L is CO, T is NH, R is -CH₂C(O)-phenyl;

- Compound of Formula (IX): L is CO, T is NH, R is -CH₂C(O)-(4-F-phenyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH=NNHC(O)phenyl;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH₂CH₂-(3-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-(2-(3-quinolyl)cyclopropyl);
150 Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-H;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(3-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(6-nitro-3-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-phenyl;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-naphthyl;
155 Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(2-naphthyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(6-methoxy-2-naphthyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(6-chloro-2-naphthyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(6-quinolyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(2-methyl-6-quinolyl);
160 Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(5-(N-(2-pyridyl)amino)carbonyl)furanyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(1-phenylethenyl);
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-Br;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂-(2,2-dimethyl-1,3-dioxolan-4-yl);
165 Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH(OH)-phenyl;
Compound of Formula (IX): L is CO, T is NH, R is -CH₂CH(OH)CH₂OH;
Compound of Formula (IX): L is CO, T is NHNH₂, R is -CH₂CH=CH₂;
Compound of Formula (IX): L is CO, T is NHNH₂, R is -CH₂CH=CH-(3-quinolyl);
170 Compound of Formula (IX): L is CO, T is NHNH₂, R is -CH₂CH₂CH₂-(3-quinolyl);
Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-naphthyl;
Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(3-(2-furanyl)-6-quinolyl);
Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(8-chloro-3-quinolyl);
175 Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(4-chloro-2-trifluoromethyl-6-quinolyl);
Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(9-fluorenone-2-yl);
Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(6-benzoyl-2-naphthyl);
180 Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(7-methoxy-2-naphthyl);

- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(3-phenyl-6-quinolyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(3-(2-pyridyl)-6-quinolyl);
- 185 Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(3-(2-thiophenyl)-6-quinolyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(4-methylnaphthyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(6-β-D-
- 190 galactopyranosyl-2-naphthyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(7-quinolyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(4-fluoronaphthyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(3-biphenyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(5-nitronaphthyl);
- 195 Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(4-pyrrolylphenyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(6-methoxy-2-naphthyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(3,5-dichlorophenyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂-(3-iodophenyl);
- 200 Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂-(3-(2-furanyl)phenyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(6-hydroxy-2-naphthyl);
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(6-(2-bromoethoxy)-2-naphthyl);
- 205 Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-(6-(2-tetrazolyloxy-2-naphthyl));
- Compound of Formula (IX): L is CO, T is NH₂, R is -CH₂CH=CH-naphthyl;
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂-C≡C-(2-phenylethenyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂-CH=CH-(5-(3-isoxazolyl)-2-
- 210 thiophenyl);
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂-CH=CH-(1,3-dimethyl-2,4-dioxo-5-pyrimidinyl); and
- Compound of Formula (IX): L is CO, T is NH, R is -CH₂-CH=CH-(5-(2-pyridyl)aminocarbonyl-2-furanyl).

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~~15.~~ A process for the preparation of 6-O-substituted macrolide compounds having the Formula:



wherein:

R^c is hydrogen or a hydroxy protecting group;

L is carbonyl and T is -O-,

and

R is selected from the group consisting of

- (1) methyl substituted with a moiety selected from the group consisting of
 - (a) CN,
 - (b) F,
 - (c) -CO₂R¹⁰ wherein R¹⁰ is C₁-C₃-alkyl or aryl substituted C₁-C₃-alkyl, or heteroaryl substituted C₁-C₃-alkyl,
 - (d) S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
 - (e) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 - (f) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are independently selected from hydrogen, C₁-C₃-alkyl, C₁-C₃-alkyl substituted with aryl, substituted aryl, heteroaryl, substituted heteroaryl,
 - (g) aryl,
 - (h) substituted aryl,
 - (i) heteroaryl,
 - and
 - (j) substituted heteroaryl,
- (2) C₂-C₁₀-alkyl,
 - (3) C₂-C₁₀-alkyl substituted with one or more substituents selected from the group consisting of
 - (a) halogen,
 - (b) hydroxy,

35

- (c) C₁-C₃-alkoxy,
- (d) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
- (e) oxo,
- (f) -N₃,
- (g) -CHO,
- (h) O-SO₂-(substituted C₁-C₆-alkyl),
- (i) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are selected from the group consisting of

40

- (i) hydrogen,
- (ii) C₁-C₁₂-alkyl,
- (iii) substituted C₁-C₁₂-alkyl,
- (iv) C₁-C₁₂-alkenyl,
- (v) substituted C₁-C₁₂-alkenyl,
- (vi) C₁-C₁₂-alkynyl,
- (vii) substituted C₁-C₁₂-alkynyl,
- (viii) aryl,
- (ix) C₃-C₈-cycloalkyl,
- (x) substituted C₃-C₈-cycloalkyl,
- (xi) substituted aryl,
- (xii) heterocycloalkyl,
- (xiii) substituted heterocycloalkyl,
- (xiv) C₁-C₁₂-alkyl substituted with aryl,
- (xv) C₁-C₁₂-alkyl substituted with substituted aryl,
- (xvi) C₁-C₁₂-alkyl substituted with heterocycloalkyl,
- (xvii) C₁-C₁₂-alkyl substituted with substituted heterocycloalkyl,
- (xviii) C₁-C₁₂-alkyl substituted with C₃-C₈-cycloalkyl,
- (xix) C₁-C₁₂-alkyl substituted with substituted C₃-C₈-cycloalkyl,
- (xx) heteroaryl,
- (xxi) substituted heteroaryl,
- (xxii) C₁-C₁₂-alkyl substituted with heteroaryl,
and
- (xxiii) C₁-C₁₂-alkyl substituted with substituted heteroaryl,

60

or

65

R¹³ and R¹⁴ are taken together with the atom to which they are attached form a 3-10 membered heterocycloalkyl ring which may be substituted with one or more substituents independently selected from the group consisting of

70

- (i) halogen,
 - (ii) hydroxy,
 - (iii) C₁-C₃-alkoxy,
 - (iv) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
 - (v) oxo,
 - (vi) C₁-C₃-alkyl,
 - (vii) halo-C₁-C₃-alkyl,

and

 - (vii) C₁-C₃-alkoxy-C₁-C₃-alkyl,
-CO₂R¹⁰ wherein R¹⁰ is as previously defined,
-C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
=N-O-R¹⁰ wherein R¹⁰ is as previously defined,
-C≡N,
O-S(O)_nR¹⁰ wherein n is 0, 1 or 2 and R¹⁰ is as previously defined,
aryl,
substituted aryl,
heteroaryl,
substituted heteroaryl,
C₃-C₈-cycloalkyl,
substituted C₃-C₈-cycloalkyl,
C₁-C₁₂-alkyl substituted with heteroaryl,
heterocycloalkyl,
substituted heterocycloalkyl,
NHC(O)R¹⁰ where R¹⁰ is as previously defined,
NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
=N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
=N-R⁹ wherein R⁹ is as previously defined,
=N-NHC(O)R¹⁰ wherein R¹⁰ is as previously defined,

=N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined;
enyl substituted with a moiety selected from the group consisting of
halogen,
-CHO,
-CO₂R¹⁰ where R¹⁰ is as previously defined,
-C(O)-R⁹ where R⁹ is as previously defined,
-C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,

- 105 (f) -C≡N,
(g) aryl,
(h) substituted aryl,
(i) heteroaryl,
(j) substituted heteroaryl,
110 (k) C₃-C₇-cycloalkyl,
and
(l) C₁-C₁₂-alkyl substituted with heteroaryl,
(5) C₄-C₁₀-alkenyl;
(6) C₄-C₁₀-alkenyl substituted with one or more substituents selected from the
115 group consisting of
(a) halogen,
(b) C₁-C₃-alkoxy,
(c) oxo,
(d) -CHO,
(e) -CO₂R¹⁰ where R¹⁰ is as previously defined,
(f) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
(g) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
(h) =N-O-R¹⁰ where R¹⁰ is as previously defined,
(i) -C≡N,
120 (j) O-S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
(k) aryl,
(l) substituted aryl,
(m) heteroaryl,
(n) substituted heteroaryl,
125 (o) C₃-C₇-cycloalkyl,
(p) C₁-C₁₂-alkyl substituted with heteroaryl,
(q) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
(r) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
(s) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
130 (t) =N-R⁹ wherein R⁹ is as previously defined,
(u) =N-NHC(O)R¹⁰ where R¹⁰ is as previously defined,
and
(v) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously
defined;
140 (7) C₃-C₁₀-alkynyl;

and

(8) C₃-C₁₀-alkynyl substituted with one or more substituents selected from the group consisting of

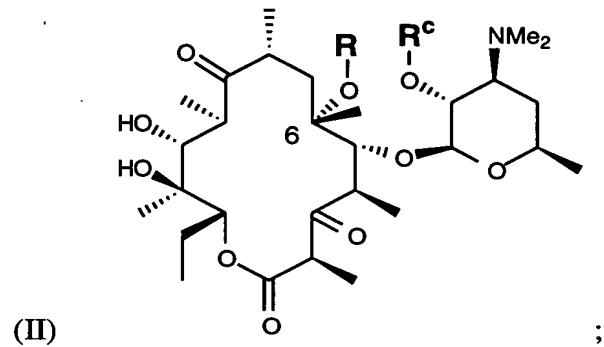
- 145
(a) trialkylsilyl,
(b) aryl,
(c) substituted aryl,
(d) heteroaryl,

and

- (e) substituted heteroaryl;

150 the method comprising:

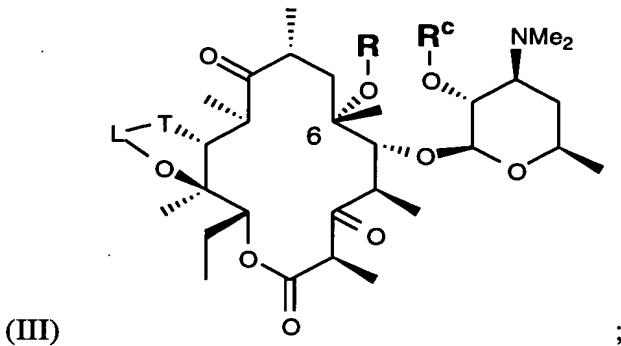
treating a compound having the formula



wherein R is as defined previously and R^c is a hydroxy protecting group, with carbonyldiimidazole and sodium hexamethyldisilazide to give the desired compound wherein R^c is a hydroxy protecting group, optionally deprotecting, and isolating the desired compound.

160

8.
16. A process for the preparation of 6-O-substituted macrolide compounds having the Formula:



wherein:

R^c is hydrogen or a hydroxy protecting group;

L is carbonyl,

T is selected from the group consisting of -NH-, and -N(W-R^d)-, wherein

W is absent or is selected from the group consisting of -O-, -NH-CO-, -N=CH- and
-NH-;

and

R^d is selected from the group consisting of

- (1) hydrogen,
- (2) C₁-C₆-alkyl optionally substituted with one or more substituents selected from the group consisting of
 - (a) aryl,
 - (b) substituted-aryl,
 - (c) heteroaryl,
 - (d) substituted-heteroaryl,
 - (e) hydroxy,
 - (f) C₁-C₆-alkoxy,
 - (g) NR⁷R⁸ wherein R⁷ and R⁸ are independently selected from the group consisting of hydrogen and C₁-C₆-alkyl, or R⁷ and R⁸ are taken with the nitrogen atom to which they are connected to form a 3- to 7-membered ring which, when the ring is a 5- to 7-membered ring, may optionally contain a hetero function selected from the group consisting of -O-, -NH-, -N(C₁-C₆-alkyl)-, -N(aryl)-, -N(aryl-C₁-C₆-alkyl)-, -N(substituted-aryl-C₁-C₆-alkyl)-, -N(heteroaryl)-, -N(heteroaryl)-

C_1-C_6 -alkyl-), -N(substituted-heteroaryl- C_1-C_6 -alkyl-), and -S- or - $S(O)_n$ -, wherein n is 1 or 2,

and

(h) $-CH_2-M-R^9$

wherein M is selected from the group consisting of:

- (i) $-C(O)-NH-$,
- (ii) $-NH-C(O)-$,
- (iii) $-NH-$,
- (iv) $-N=$,
- (v) $-N(CH_3)-$,
- (vi) $-NH-C(O)-O-$
- (vii) $-NH-C(O)-NH-$
- (viii) $-O-C(O)-NH-$
- (ix) $-O-C(O)-O-$
- (x) $-O-$,
- (xi) $-S(O)_n$ -, wherein n is 0, 1 or 2,
- (xii) $-C(O)-O-$,
- (xiii) $-O-C(O)-$,

- and
- (xiv) $-C(O)-$,

and

R^9 is selected from the group consisting of:

- (i) C_1-C_6 -alkyl, optionally substituted with a substituent selected from the group consisting of
 - (aa) aryl,
 - (bb) substituted-aryl,
 - (cc) heteroaryl, and
 - (dd) substituted-heteroaryl,
- (ii) aryl,
- (iii) substituted-aryl,
- (iv) heteroaryl,
- (v) substituted-heteroaryl,

- and
- (vi) heterocycloalkyl,

- (3) C_3-C_7 -cycloalkyl,
- (4) aryl,
- (5) substituted-aryl,

- (6) heteroaryl,
and
(7) substituted-heteroaryl;

70 and

R is selected from the group consisting of

- (1) methyl substituted with a moiety selected from the group consisting of
(a) CN,
(b) F,
75 (c) $-\text{CO}_2\text{R}^{10}$ wherein R^{10} is $\text{C}_1\text{-}\text{C}_3$ -alkyl or aryl substituted $\text{C}_1\text{-}\text{C}_3$ -alkyl,
or heteroaryl substituted $\text{C}_1\text{-}\text{C}_3$ -alkyl,
(d) $\text{S}(\text{O})_n\text{R}^{10}$ where n is 0, 1 or 2 and R^{10} is as previously defined,
(e) $\text{NHC(O)}\text{R}^{10}$ where R^{10} is as previously defined,
(f) $\text{NHC(O)}\text{NR}^{11}\text{R}^{12}$ wherein R^{11} and R^{12} are independently
80 selected from hydrogen, $\text{C}_1\text{-}\text{C}_3$ -alkyl, $\text{C}_1\text{-}\text{C}_3$ -alkyl substituted with
aryl, substituted aryl, heteroaryl, substituted heteroaryl,
(g) aryl,
(h) substituted aryl,
(i) heteroaryl,
and
(j) substituted heteroaryl,
- (2) $\text{C}_2\text{-}\text{C}_{10}$ -alkyl,
(3) $\text{C}_2\text{-}\text{C}_{10}$ -alkyl substituted with one or more substituents selected from the
group consisting of
90 (a) halogen,
(b) hydroxy;
(c) $\text{C}_1\text{-}\text{C}_3$ -alkoxy,
(d) $\text{C}_1\text{-}\text{C}_3$ -alkoxy- $\text{C}_1\text{-}\text{C}_3$ -alkoxy,
(e) oxo,
95 (f) $-\text{N}_3$,
(g) $-\text{CHO}$,
(h) O-SO_2 -(substituted $\text{C}_1\text{-}\text{C}_6$ -alkyl),
(i) $-\text{NR}^{13}\text{R}^{14}$ wherein R^{13} and R^{14} are selected from the group
consisting of
100 (i) hydrogen,
(ii) $\text{C}_1\text{-}\text{C}_{12}$ -alkyl,
(iii) substituted $\text{C}_1\text{-}\text{C}_{12}$ -alkyl,
(iv) $\text{C}_1\text{-}\text{C}_{12}$ -alkenyl,

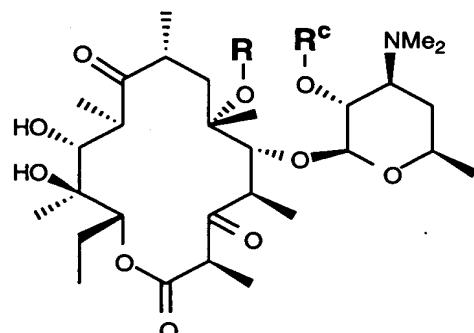
- 105
- (v) substituted C₁-C₁₂-alkenyl,
 - (vi) C₁-C₁₂-alkynyl,
 - (vii) substituted C₁-C₁₂-alkynyl,
 - (viii) aryl,
 - (ix) C₃-C₈-cycloalkyl,
 - (x) substituted C₃-C₈-cycloalkyl,
- 110
- (xi) substituted aryl,
 - (xii) heterocycloalkyl,
 - (xiii) substituted heterocycloalkyl,
 - (xiv) C₁-C₁₂-alkyl substituted with aryl,
 - (xv) C₁-C₁₂-alkyl substituted with substituted aryl,
- 115
- (xvi) C₁-C₁₂-alkyl substituted with heterocycloalkyl,
 - (xvii) C₁-C₁₂-alkyl substituted with substituted heterocycloalkyl,
 - (xviii) C₁-C₁₂-alkyl substituted with C₃-C₈-cycloalkyl,
 - (xix) C₁-C₁₂-alkyl substituted with substituted C₃-C₈-cycloalkyl,
 - (xx) heteroaryl,
 - (xxi) substituted heteroaryl,
 - (xxii) C₁-C₁₂-alkyl substituted with heteroaryl,
- or
- 120
- 125
- 130
- 135
- 140
- and
- (xxiii) C₁-C₁₂-alkyl substituted with substituted heteroaryl,
- R¹³ and R¹⁴ are taken together with the atom to which they are attached form a 3-10 membered heterocycloalkyl ring which may be substituted with one or more substituents independently selected from the group consisting of
- (i) halogen,
 - (ii) hydroxy,
 - (iii) C₁-C₃-alkoxy,
 - (iv) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
 - (v) oxo,
 - (vi) C₁-C₃-alkyl,
 - (vii) halo-C₁-C₃-alkyl,
- and
- (vii) C₁-C₃-alkoxy-C₁-C₃-alkyl,
- (j) -CO₂R¹⁰ wherein R¹⁰ is as previously defined,
 - (k) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (l) =N-O-R¹⁰ wherein R¹⁰ is as previously defined,

- 255
- 145 (m) $-C\equiv N$,
(n) $O-S(O)_nR^{10}$ wherein n is 0, 1 or 2 and R^{10} is as previously defined,
(o) aryl,
(p) substituted aryl,
(q) heteroaryl,
(r) substituted heteroaryl,
(s) C_3-C_8 -cycloalkyl,
(t) substituted C_3-C_8 -cycloalkyl,
(u) C_1-C_{12} -alkyl substituted with heteroaryl,
150 (v) heterocycloalkyl,
(w) substituted heterocycloalkyl,
(x) $NHC(O)R^{10}$ where R^{10} is as previously defined,
(y) $NHC(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously defined,
(z) $=N-NR^{13}R^{14}$ wherein R^{13} and R^{14} are as previously defined,
(aa) $=N-R^9$ wherein R^9 is as previously defined,
(bb) $=N-NHC(O)R^{10}$ wherein R^{10} is as previously defined,
and
(cc) $=N-NHC(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously defined;
- 160 (4) C_3 -alkenyl substituted with a moiety selected from the group consisting of
(a) halogen,
(b) $-CHO$,
(c) $-CO_2R^{10}$ where R^{10} is as previously defined,
(d) $-C(O)-R^9$ where R^9 is as previously defined,
(e) $-C(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously defined,
165 (f) $-C\equiv N$,
(g) aryl,
(h) substituted aryl,
(i) heteroaryl,
170 (j) substituted heteroaryl,
(k) C_3-C_7 -cycloalkyl,
and
(l) C_1-C_{12} -alkyl substituted with heteroaryl,
- 175 (5) C_4-C_{10} -alkenyl;
(6) C_4-C_{10} -alkenyl substituted with one or more substituents selected from the group consisting of

- 180
- (a) halogen,
 - (b) C₁-C₃-alkoxy,
 - (c) oxo,
 - (d) -CHO,
 - (e) -CO₂R¹⁰ where R¹⁰ is as previously defined,
 - (f) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (g) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
 - (h) =N-O-R¹⁰ where R¹⁰ is as previously defined,
- 185
- (i) -C≡N,
 - (j) O-S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
 - (k) aryl,
 - (l) substituted aryl,
 - (m) heteroaryl,
 - (n) substituted heteroaryl,
 - (o) C₃-C₇-cycloalkyl,
 - (p) C₁-C₁₂-alkyl substituted with heteroaryl,
 - (q) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 - (r) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (s) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
 - (t) =N-R⁹ wherein R⁹ is as previously defined,
 - (u) =N-NHC(O)R¹⁰ where R¹⁰ is as previously defined,
and
 - (v) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously
defined;
- 190
- (7) C₃-C₁₀-alkynyl;
and
 - (8) C₃-C₁₀-alkynyl substituted with one or more substituents selected from the
group consisting of
- 195
- (a) trialkylsilyl,
 - (b) aryl,
 - (c) substituted aryl,
 - (d) heteroaryl,
and
 - (e) substituted heteroaryl;
- 200
- the method comprising:
- 210
- (a) treating a compound having the formula

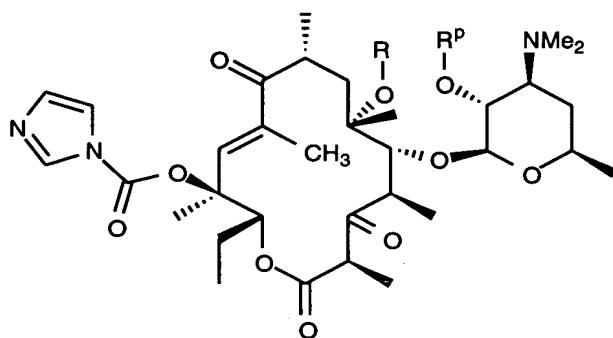
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(II)



wherein R is as defined previously, and R^c is a hydroxy protecting group, by treatment with sodium hexamethyldisilazide and carbonyldiimidazole to give a compound having the formula

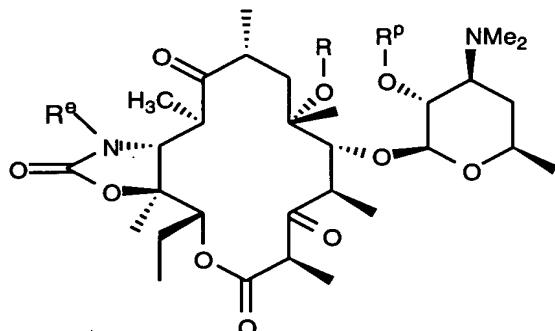
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225

(b) treating the compound from step (a) with a reagent selected from the group consisting of ammonia, R^e-NH₂, hydrazine, substituted hydrazine, hydroxylamine, and substituted hydroxylamine to give a compound having the formula

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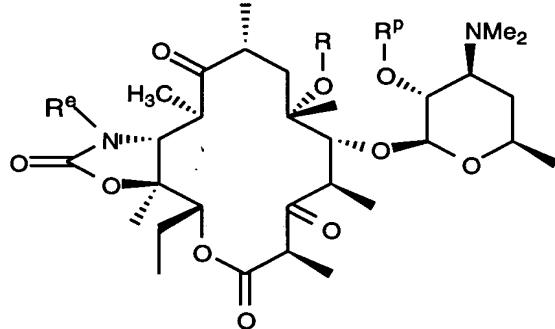
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wherein R^e is H or W-R^d, wherein W is absent or is selected from the group consisting of -O-, -NH-CO-, -N=CH- and -NH-, and R^d is as defined previously,

- a (c) optionally treating the compound from step (b) wherein W is absent or NH^- with an alkylating agent selected from the group consisting of $\text{R}^d\text{-halogen}$ to give a compound wherein W is absent or NH^- and R^d is as defined above;
- 235 b (d) optionally treating the compound from step (b) wherein W is $-\text{NH}-$ and R^d is H with an acylating agent selected from the group consisting of $\text{R}^d\text{-C}(\text{CO})\text{-halogen}$ or $\text{R}^d\text{-C}(\text{CO})\text{-O}_2$ to give a compound wherein W is $-\text{NH-CO-}$ and R^d is as defined above;
- 240 c (e) optionally treating the compound from step (b) wherein W is $-\text{NH}-$ and R^d is H with an aldehyde $\text{R}^d\text{-CHO}$, wherein R^d as defined above to give a compound wherein W is $-\text{N=CH-}$ and R^d is as defined above; and
- (f) optionally deprotecting, and isolating the desired compound.

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A process for preparing a compound having the formula

5 wherein R and R'

R is selected from the group consisting of

- (1) methyl substituted with a moiety selected from the group consisting of
- (a) CN ,
- (b) F ,
- 10 (c) $-\text{CO}_2\text{R}^{10}$ wherein R^{10} is $\text{C}_1\text{-C}_3\text{-alkyl}$ or aryl substituted $\text{C}_1\text{-C}_3\text{-alkyl}$, or heteroaryl substituted $\text{C}_1\text{-C}_3\text{-alkyl}$,
- (d) $\text{S}(\text{O})_n\text{R}^{10}$ where n is 0, 1 or 2 and R^{10} is as previously defined,
- (e) NHC(O)R^{10} where R^{10} is as previously defined,
- (f) $\text{NHC(O)NR}^{11}\text{R}^{12}$ wherein R^{11} and R^{12} are independently selected from hydrogen, $\text{C}_1\text{-C}_3\text{-alkyl}$, $\text{C}_1\text{-C}_3\text{-alkyl}$ substituted with aryl, substituted aryl, heteroaryl, substituted heteroaryl,
- 15

- (g) aryl,
(h) substituted aryl,
(i) heteroaryl,
20 and
(j) substituted heteroaryl,
(2) C₂-C₁₀-alkyl,
(3) C₂-C₁₀-alkyl substituted with one or more substituents selected from the group consisting of
25 (a) halogen,
(b) hydroxy,
(c) C₁-C₃-alkoxy,
(d) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
(e) oxo,
30 (f) -N₃,
(g) -CHO,
(h) O-SO₂-(substituted C₁-C₆-alkyl),
(i) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are selected from the group
consisting of
35 (i) hydrogen,
(ii) C₁-C₁₂-alkyl,
(iii) substituted C₁-C₁₂-alkyl,
(iv) C₁-C₁₂-alkenyl,
(v) substituted C₁-C₁₂-alkenyl,
40 (vi) C₁-C₁₂-alkynyl,
(vii) substituted C₁-C₁₂-alkynyl,
(viii) aryl,
(ix) C₃-C₈-cycloalkyl,
(x) substituted C₃-C₈-cycloalkyl,
45 (xi) substituted aryl,
(xii) heterocycloalkyl,
(xiii) substituted heterocycloalkyl,
(xiv) C₁-C₁₂-alkyl substituted with aryl,
(xv) C₁-C₁₂-alkyl substituted with substituted aryl,
50 (xvi) C₁-C₁₂-alkyl substituted with heterocycloalkyl,
(xvii) C₁-C₁₂-alkyl substituted with substituted heterocycloalkyl,
(xviii) C₁-C₁₂-alkyl substituted with C₃-C₈-cycloalkyl,
(xix) C₁-C₁₂-alkyl substituted with substituted C₃-C₈-cycloalkyl,

- (xx) heteroaryl,
- (xxi) substituted heteroaryl,
- (xxii) C₁-C₁₂-alkyl substituted with heteroaryl,
and
- (xxiii) C₁-C₁₂-alkyl substituted with substituted heteroaryl,

or

R¹³ and R¹⁴ are taken together with the atom to which they are attached form a 3-10 membered heterocycloalkyl ring which may be substituted with one or more substituents independently selected from the group consisting of

- (i) halogen,
- (ii) hydroxy,
- (iii) C₁-C₃-alkoxy,
- (iv) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
- (v) oxo,
- (vi) C₁-C₃-alkyl,
- (vii) halo-C₁-C₃-alkyl,
and
- (viii) C₁-C₃-alkoxy-C₁-C₃-alkyl,
- (j) -CO₂R¹⁰ wherein R¹⁰ is as previously defined,
- (k) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (l) =N-O-R¹⁰ wherein R¹⁰ is as previously defined,
- (m) -C≡N,
- (n) O-S(O)_nR¹⁰ wherein n is 0, 1 or 2 and R¹⁰ is as previously defined,
- (o) aryl,
- (p) substituted aryl,
- (q) heteroaryl,
- (r) substituted heteroaryl,
- (s) C₃-C₈-cycloalkyl,
- (t) substituted C₃-C₈-cycloalkyl,
- (u) C₁-C₁₂-alkyl substituted with heteroaryl,
- (v) heterocycloalkyl,
- (w) substituted heterocycloalkyl,
- (x) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
- (y) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (z) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
- (aa) =N-R⁹ wherein R⁹ is as previously defined,

- (bb) $=N-NHC(O)R^{10}$ wherein R^{10} is as previously defined,
and
(cc) $=N-NHC(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously
defined;
- 95 (4) C_3 -alkenyl substituted with a moiety selected from the group consisting of
(a) halogen,
(b) $-CHO$,
(c) $-CO_2R^{10}$ where R^{10} is as previously defined,
(d) $-C(O)-R^9$ where R^9 is as previously defined,
100 (e) $-C(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously defined,
(f) $-C\equiv N$,
(g) aryl,
(h) substituted aryl,
(i) heteroaryl,
105 (j) substituted heteroaryl,
(k) C_3-C_7 -cycloalkyl,
and
(l) C_1-C_{12} -alkyl substituted with heteroaryl,
- 115 (5) C_4-C_{10} -alkenyl;
(6) C_4-C_{10} -alkenyl substituted with one or more substituents selected from the
group consisting of
(a) halogen,
(b) C_1-C_3 -alkoxy,
(c) oxo,
(d) $-CHO$,
120 (e) $-CO_2R^{10}$ where R^{10} is as previously defined,
(f) $-C(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously defined,
(g) $-NR^{13}R^{14}$ wherein R^{13} and R^{14} are as previously defined,
(h) $=N-O-R^{10}$ where R^{10} is as previously defined,
125 (i) $-C\equiv N$,
(j) $O-S(O)_nR^{10}$ where n is 0, 1 or 2 and R^{10} is as previously defined,
(k) aryl,
(l) substituted aryl,
(m) heteroaryl,
(n) substituted heteroaryl,
(o) C_3-C_7 -cycloalkyl,
(p) C_1-C_{12} -alkyl substituted with heteroaryl,

- 130
- (q) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 - (r) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (s) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
 - (t) =N-R⁹ wherein R⁹ is as previously defined,
 - (u) =N-NHC(O)R¹⁰ where R¹⁰ is as previously defined,
and
 - (v) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously
defined;
- 135
- (7) C₃-C₁₀-alkynyl;
and
 - (8) C₃-C₁₀-alkynyl substituted with one or more substituents selected from the group consisting of
- 140
- (a) trialkylsilyl,
 - (b) aryl,
 - (c) substituted aryl,
 - (d) heteroaryl,
and
 - (e) substituted heteroaryl;
- 145
- Re is H or W-R^d, wherein W is absent or is selected from the group consisting of -O-, -NH-CO-, -N=CH- and -NH-, and R^d is selected from the group consisting of
- (1) hydrogen,
 - (2) C₁-C₆-alkyl optionally substituted with one or more substituents selected
from the group consisting of
- 150
- (a) aryl,
 - (b) substituted-aryl,
 - (c) heteroaryl,
 - (d) substituted-heteroaryl,
- 155
- (e) hydroxy,
 - (f) C₁-C₆-alkoxy,
 - (g) NR⁷R⁸ wherein R⁷ and R⁸ are independently selected from
hydrogen and C₁-C₆-alkyl, or R⁷ and R⁸ are taken with the nitrogen
atom to which they are connected to form a 3- to 7-membered ring
which, when the ring is a 5- to 7-membered ring, may optionally
contain a hetero function selected from the group consisting of -O-,
-NH-, -N(C₁-C₆-alkyl)-, -N(aryl)-, -N(aryl-C₁-C₆-alkyl)-,
-N(substituted-aryl-C₁-C₆-alkyl)-, -N(heteroaryl)-, -N(heteroaryl-

160

C_1-C_6 -alkyl-), -N(substituted-heteroaryl- C_1-C_6 -alkyl-), and -S- or - $S(O)_n$ -, wherein n is 1 or 2,

and

(h) $-CH_2-M-R^9$

wherein M is selected from the group consisting of:

- (i) $-C(O)-NH-$,
 - (ii) $-NH-C(O)-$,
 - (iii) $-NH-$,
 - (iv) $-N=$,
 - (v) $-N(CH_3)-$,
 - (vi) $-NH-C(O)-O-$,
 - (vii) $-NH-C(O)-NH-$,
 - (viii) $-O-C(O)-NH-$,
 - (ix) $-O-C(O)-O-$,
 - (x) $-O-$,
 - (xi) $-S(O)_n$ -, wherein n is 0, 1 or 2,
 - (xii) $-C(O)-O-$,
 - (xiii) $-O-C(O)-$,
- and
- (xiv) $-C(O)-$,

and

R^9 is selected from the group consisting of:

- (i) C_1-C_6 -alkyl, optionally substituted with a substituent selected from the group consisting of
 - (aa) aryl,
 - (bb) substituted-aryl,
 - (cc) heteroaryl, and
 - (dd) substituted-heteroaryl,
 - (ii) aryl,
 - (iii) substituted-aryl,
 - (iv) heteroaryl,
 - (v) substituted-heteroaryl,
- and
- (vi) heterocycloalkyl,

(3) C_3-C_7 -cycloalkyl,

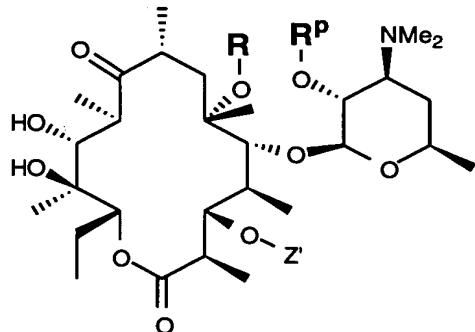
(4) aryl,

200 (5) substituted-aryl,

(6) heteroaryl,
and
(7) substituted-heteroaryl;
the method comprising.

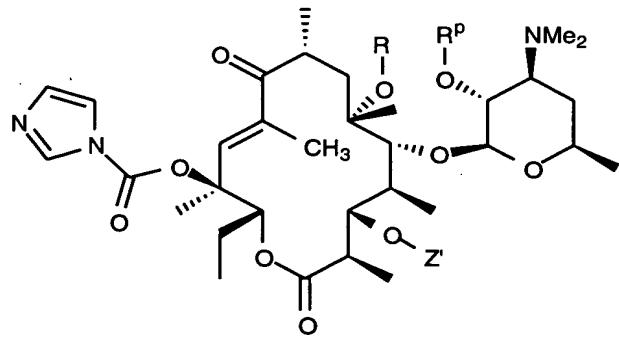
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(a) treating a compound having the formula



;

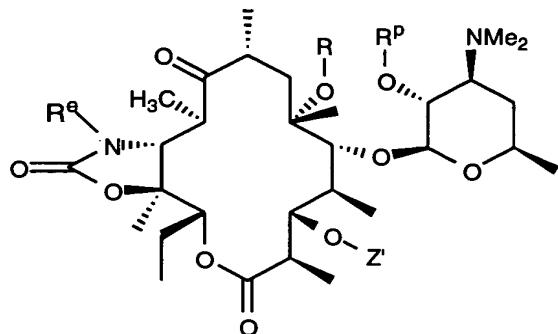
210 wherein R is as previously defined, RP is a hydroxy protecting group and Z' is 4"-hydroxy-protected cladinose, with sodium hexamethyldisilazide and carbonyldiimidazole to give a compound having the formula



;

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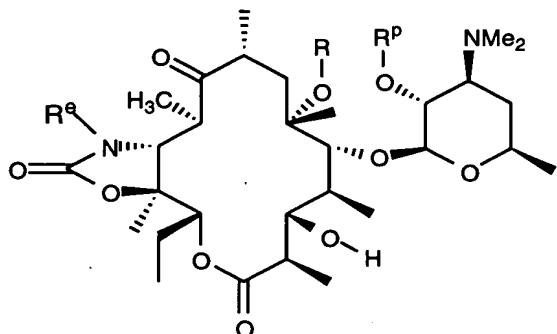
(b) treating the compound from step (a) with a reagent selected from the group consisting of ammonia, R^e-NH₂, hydrazine, substituted hydrazine, hydroxylamine, and substituted hydroxylamine to give a compound having the formula



220

wherein R^e is H or $W-R^d$, wherein W is absent or is selected from the group consisting of -O-, -NH-CO-, -N=CH- and -NH-, and R^d is as defined previously,

- 225 (c) optionally treating the compound from step (b) wherein R^e is H with an alkylating agent having the formula R^d -halogen, wherein R^d is as defined previously, to give a compound of the formula shown in step (b) wherein R^e is $W-R^d$, W is absent and R^d is as defined previously;
- 230 (d) optionally treating the compound from step (b) wherein R^e is $W-R^d$ and W is -NH- and R^d is H, with an alkylating agent selected from the group consisting of R^d -halogen, wherein R^d is as defined previously, to give a compound of the formula shown in step (b) wherein R^e is $W-R^d$, W is -NH- and R^d is as defined above;
- 235 (e) optionally treating the compound from step (b) wherein R^e is $W-R^d$ and W is -NH- and R^d is H, with an acylating agent selected from the group consisting of R^d -C(CO)-halogen, or $(R^d$ -C(CO)-O)₂ to give a compound wherein R^e is $W-R^d$, W is -NH-CO- and R^d is as defined above;
- 240 (f) optionally treating the compound from step (b) wherein R^e is $W-R^d$ and W is -NH- and R^d is H, with an aldehyde having the formula R^d -CHO, wherein R^d as defined above to give a compound wherein R^e is $W-R^d$, W is -N=CH- and R^d is as defined above;
- 245 (g) removing the cladinose moiety by hydrolysis with acid to give a compound having the formula



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 (h) oxidizing the 3-hydroxyl group; and

(i) optionally deprotecting, and isolating the desired compound.

18. A process according to Claim 17 wherein R is selected from the group consisting of allyl and propargyl, wherein the allyl or propargyl moiety is further substituted with a moiety selected from the group consisting of 2-chlorophenyl, 2-fluorenyl, 2-methyl-6-quinolyl, 2-naphthyl, 2-phenylethenyl, 2-quinolyl, 3-(2-furanyl)-6-quinolyl, 3-(2-pyridyl)-6-quinolyl, 3-quinolyl, 3-(2-thiophenyl)-6-quinolyl, 3-biphenyl, 3-bromo-6-quinolyl, 3-carbazolyl, 3-chloro-6-quinolyl, 3-cyano-6-quinolyl, 3-fluoro-6-quinolyl, 3-hydroxy-2-(N-(2-methoxyphenyl)amido)-7-naphthyl, 3-iodophenyl, 3-methoxy-6-quinolyl, 3-nitrophenyl, 3-phenyl-6-quinolyl, 3-quinolyl, 4-benzoxazolyl, 4-carboxyl-3-quinolyl, 4-chloro-2-trifluoromethyl-6-quinolyl, 4-chlorophenyl, 4-fluoronaphthyl, 4-fluorophenyl, 4-isoquinolinyl, 4-methoxyphenyl, 4-methylnaphthyl, 4-pyridyl, 4-pyrrolylphenyl, 4-quinolyl, 5-(2-pyridyl)aminocarbonyl-2-furanyl, 5-(3-isoxazolyl)-2-thiophenyl, 5-benzimidazolyl, 5-indolyl, 5-isoquinolyl, 5-nitro-3-quinolyl, 5-nitronaphthyl, 5-quinolyl, 6-(acetylamino)-3-quinolyl, 6-(2-(tetrazolyl)ethoxy-2-naphthyl, 6-(2-bromoethoxy)-2-naphthyl, 6-amino-3-quinolyl, 6-aminocarbonyl-3-quinolyl, 6-β-D-galactopyranosyl-2-naphthyl, 6-benzoyl-2-naphthyl, 6-cyano-3-quinolyl, 6-fluoro-3-quinolyl, 6-hydroxy-2-naphthyl, 6-hydroxy-3-quinolyl, 6-methoxy-2-naphthyl, 6-methoxy-3-quinolyl, 6-methoxycarbonyl-3-quinolyl, 6-nitroquinolyl, 6-quinolyl, 6-quinoxalinyl, 7-methoxy-2-naphthyl, 7-nitro-6-quinoxalinyl, 7-quinolyl, 8-chloro-3-quinolyl, 8-nitro-3-quinolyl, 8-quinolyl, 9-oxofluoren-2-yl, 1,3-dimethyl-2,4-dioxo-5-pyrimidinyl, 1,8-naphthyridin-3-yl, 3,4-methylenedioxyphenyl, 3,5-dichlorophenyl, naphthyl, and phenyl, and in step (b) the reagent is selected from the group consisting of ammonia and Re-NH₂; optional steps (c), (d) and (e) are omitted; and in step (g) the oxidizing reagent is selected from N-chlorosuccinimide-dimethyl sulfide and carbodiimide-dimethylsulfoxide; and in step (h) the optional deprotection is carried out by stirring in methanol.

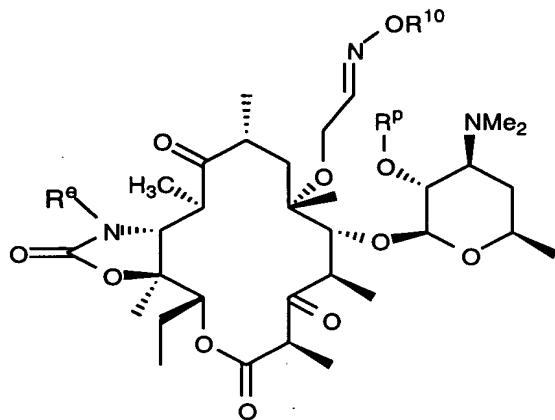
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// 19. A process according to Claim 18 wherein R is selected from the group consisting of allyl and propargyl, wherein the allyl or propargyl moiety is further substituted with a moiety selected from the group consisting of 2-methyl-6-quinolyl, 2-quinolyl, 3-(2-furanyl)-6-quinolyl, 3-(2-pyridyl)-6-quinolyl, 3-quinolyl, 3-(2-thiophenyl)-6-quinolyl, 3-bromo-6-quinolyl, 3-chloro-6-quinolyl, 3-cyano-6-quinolyl, 3-fluoro-6-quinolyl, 3-methoxy-6-quinolyl, 3-phenyl-6-quinolyl, 3-quinolyl, 4-carboxyl-3-quinolyl, 4-chloro-2-trifluoromethyl-6-quinolyl, 4-isoquinolinyl, 4-quinolyl, 5-isoquinolyl, 5-nitro-3-quinolyl, 5-quinolyl, 6-(acetylamino)-3-quinolyl, 6-amino-3-quinolyl, 6-aminocarbonyl-3-quinolyl, 6-cyano-3-quinolyl, 6-fluoro-3-quinolyl, 6-hydroxy-3-quinolyl, 6-methoxy-3-quinolyl, 6-methoxycarbonyl-3-quinolyl, 6-nitroquinolyl, 6-quinolyl, 7-quinolyl, 8-chloro-3-quinolyl, 8-nitro-3-quinolyl and 8-quinolyl.

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/20.

A process for preparing a compound having the formula



5 wherein R^e is H or W-R^d, wherein W is absent or is selected from the group consisting of -O-, -NH-CO-, -N=CH- and -NH-, and

R^d is selected from the group consisting of

- (1) hydrogen,
- (2) C₁-C₆-alkyl optionally substituted with one or more substituents selected from the group consisting of
 - (a) aryl,
 - (b) substituted-aryl,
 - (c) heteroaryl,
 - (d) substituted-heteroaryl,
 - (e) hydroxy,

15

20

- (f) C_1-C_6 -alkoxy,
- (g) NR^7R^8 wherein R^7 and R^8 are independently selected from the group consisting of hydrogen and C_1-C_6 -alkyl, or R^7 and R^8 are taken with the nitrogen atom to which they are connected to form a 3- to 7-membered ring which, when the ring is a 5- to 7-membered ring, may optionally contain a hetero function selected from the group consisting of -O-, -NH-, -N(C_1-C_6 -alkyl)-, -N(aryl)-, -N(aryl- C_1-C_6 -alkyl)-, -N(substituted-aryl- C_1-C_6 -alkyl)-, -N(heteroaryl)-, -N(heteroaryl- C_1-C_6 -alkyl)-, -N(substituted-heteroaryl- C_1-C_6 -alkyl)-, and -S- or $-S(O)_n$, wherein n is 1 or 2,

25

and

- (h) $-CH_2-M-R^9$

wherein M is selected from the group consisting of:

- (i) $-C(O)-NH-$,
- (ii) $-NH-C(O)-$,
- (iii) $-NH-$,
- (iv) $-N=$,
- (v) $-N(CH_3)-$,
- (vi) $-NH-C(O)-O-$
- (vii) $-NH-C(O)-NH-$
- (viii) $-O-C(O)-NH-$
- (ix) $-O-C(O)-O-$
- (x) $-O-$,
- (xi) $-S(O)_n$, wherein n is 0, 1 or 2,
- (xii) $-C(O)-O-$,
- (xiii) $-O-C(O)-$,
- and
- (xiv) $-C(O)-$,

and

45

R^9 is selected from the group consisting of:

- (i) C_1-C_6 -alkyl, optionally substituted with a substituent selected from the group consisting of
- (aa) aryl,
- (bb) substituted-aryl,
- (cc) heteroaryl, and
- (dd) substituted-heteroaryl,
- (ii) aryl,

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55

- (iii) substituted-aryl,
- (iv) heteroaryl,
- (v) substituted-heteroaryl,
- and
- (vi) heterocycloalkyl,

(3) C₃-C₇-cycloalkyl,

(4) aryl,

60 (5) substituted-aryl,

(6) heteroaryl,

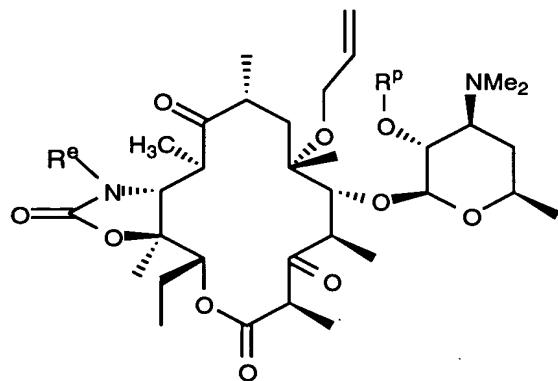
and

(7) substituted-heteroaryl;

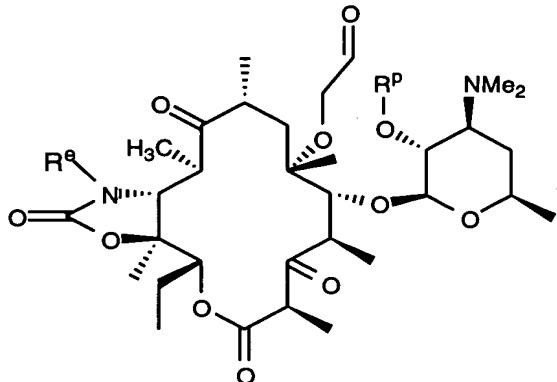
and R¹⁰ is H or C₁-C₃-alkyl, aryl substituted C₁-C₃-alkyl, or heteroaryl substituted C₁-C₃-alkyl,

the method comprising

(a) treating a compound having the formula



with ozone to give a compound having the formula



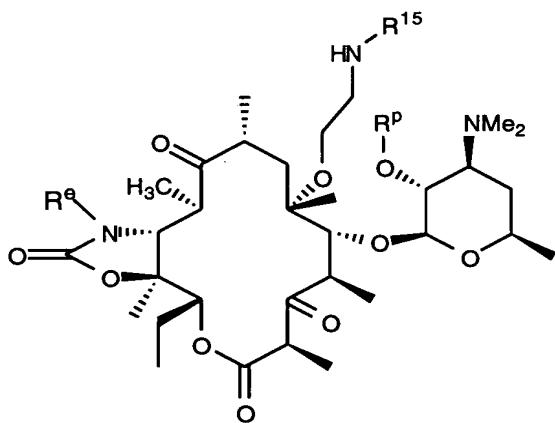
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(b) treating the compound of step (a) with a hydroxylamine compound having the formula $\text{NH}_2\text{-O-R}^{10}$, wherein R^{10} is as previously defined; and

80 (c) optionally deprotecting, and isolating the desired compound.

~~13~~ 21. A process according to Claim ~~20~~ wherein R^e is H.

~~14~~ 22. A process for preparing a compound having the formula



5 wherein R^e is H or W-R^d , wherein W is absent or is selected from the group consisting of -O-, -NH-CO-, -N=CH- and -NH-, and

R^d is selected from the group consisting of

- (1) hydrogen,
- (2) $\text{C}_1\text{-C}_6$ -alkyl optionally substituted with one or more substituents selected from the group consisting of
 - (a) aryl,

10

- 15
- (b) substituted-aryl,
(c) heteroaryl,
(d) substituted-heteroaryl,
(e) hydroxy,
(f) C₁-C₆-alkoxy,
20
(g) NR⁷R⁸ wherein R⁷ and R⁸ are independently selected from the group consisting of hydrogen and C₁-C₆-alkyl, or R⁷ and R⁸ are taken with the nitrogen atom to which they are connected to form a 3- to 7-membered ring which, when the ring is a 5- to 7-membered ring, may optionally contain a hetero function selected from the group consisting of -O-, -NH-, -N(C₁-C₆-alkyl)-, -N(aryl)-, -N(aryl-C₁-C₆-alkyl)-, -N(substituted-aryl-C₁-C₆-alkyl)-, -N(heteroaryl)-, -N(heteroaryl-C₁-C₆-alkyl)-, -N(substituted-heteroaryl-C₁-C₆-alkyl)-, and -S- or -S(O)_n, where n is 1 or 2,
- 25

and

- (h) -CH₂-M-R⁹

wherein M is selected from the group consisting of:

- 30
(i) -C(O)-NH-,
(ii) -NH-C(O)-,
(iii) -NH-,
(iv) -N=,
(v) -N(CH₃)-,
(vi) -NH-C(O)-O-
(vii) -NH-C(O)-NH-
(viii) -O-C(O)-NH-
(ix) -O-C(O)-O-
(x) -O-,
(xi) -S(O)_n-, where n is 0, 1 or 2,
40
(xii) -C(O)-O-,
(xiii) -O-C(O)-,
and
(xiv) -C(O)-,

and

45 R⁹ is selected from the group consisting of:

- (i) C₁-C₆-alkyl, optionally substituted with a substituent selected from the group consisting of
(aa) aryl,

50

- (bb) substituted-aryl,
- (cc) heteroaryl, and
- (dd) substituted-heteroaryl,

55

- (ii) aryl,
- (iii) substituted-aryl,
- (iv) heteroaryl,
- (v) substituted-heteroaryl,
- and
- (vi) heterocycloalkyl,

60

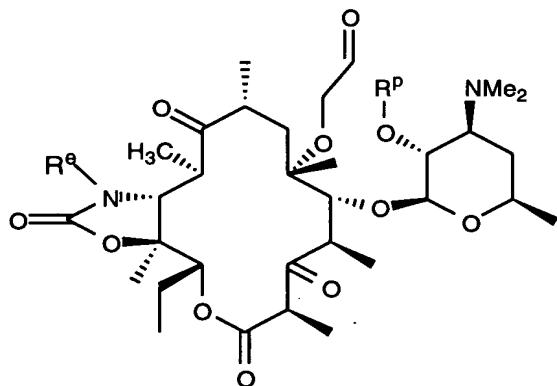
- (3) C₃-C₇-cycloalkyl,
- (4) aryl,
- (5) substituted-aryl,
- (6) heteroaryl,
- and
- (7) substituted-heteroaryl;
- and

65 R¹⁵ is selected from the group consisting of

- (1) C₁-C₁₂-alkyl substituted with aryl,
- (2) C₁-C₁₂-alkyl substituted with substituted aryl,
- (3) C₁-C₁₂-alkyl substituted with heteroaryl,
- and
- (4) C₁-C₁₂-alkyl substituted with substituted heteroaryl,

70 the method comprising

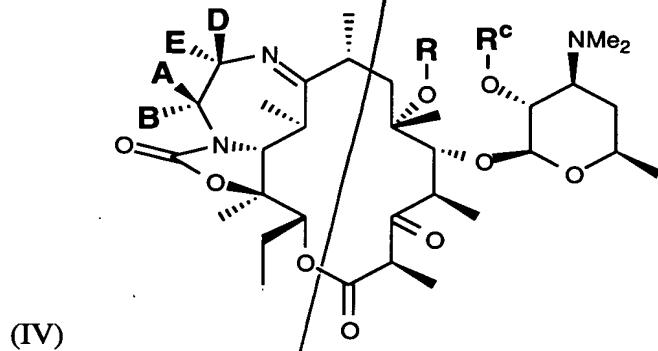
75 (a) reductively aminating a compound having the formula



with an amine compound having the formula $\text{NH}_2\text{-R}^{15}$, wherein R^{15} is as previously defined; and

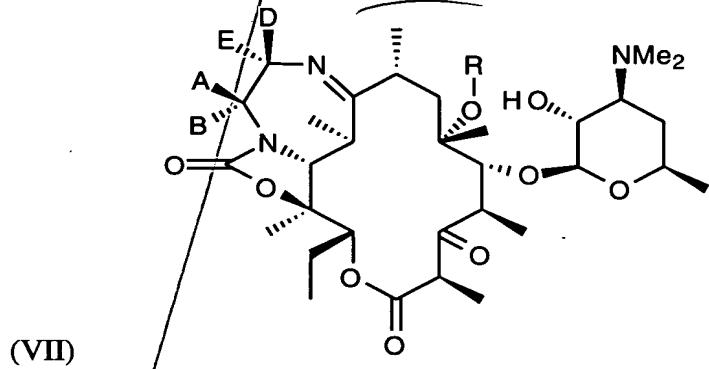
(b) optionally deprotecting, and isolating the desired compound.

23. A compound according to Claim 1 having the formula IV,



wherein R, R^c , A, B, D and E are as described therein.

24. A compound according to Claim 23 having the formula VII.



5 wherein A, B, D, E, and R are as defined therein.

25. A compound according to Claim 24 which is selected from the group consisting of

Compound of Formula (VII): A, B, D, and E are H, R is allyl;

Compound of Formula (VII): A, B, D, and E are H, R is $-\text{CH}_2\text{CH}_2\text{CH}_3$;

5 Compound of Formula (VII): A, B, D, and E are H, R is $-\text{CH}_2\text{CH}_2\text{NH}_2$;

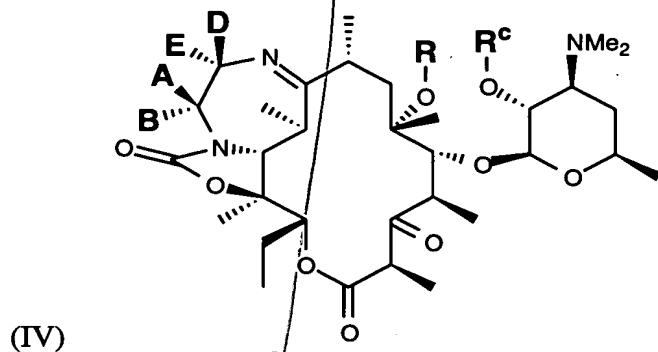
Compound of Formula (VII): A, B, D, and E are H, R is $-\text{CH}_2\text{CH}=\text{NOH}$;

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- Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂CH₂OH;
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂F;
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CN;
10 Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH(OH)CN;
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂-phenyl;
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂-(4-pyridyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂-(4-quinolyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(4-pyridyl);
15 Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(4-chlorophenyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(4-fluorophenyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(4-methoxyphenyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂CH₂-phenyl;
20 Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(4-pyridyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂CH₂-(4-pyridyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(4-quinolyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂CH₂-(4-quinolyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(5-quinolyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂CH₂-(5-quinolyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(4-benzoxazolyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(4-benzimidazolyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(8-quinolyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂NHCH₂-phenyl;
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂NHCH₂-(4-pyridyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂NHCH₂-(4-quinolyl);
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂NHCH(CH₂-phenyl)C(O)OCH₃;
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH₂NHCH₂CH₂-(2-chlorophenyl);
Compound of Formula (VII): A, B, and E are H, D is benzyl, R is allyl;
Compound of Formula (VII): A is benzyl, B, D and E are H, R is allyl;
Compound of Formula (VII): A and E are phenyl, B and D and are H, R is allyl;
Compound of Formula (VII): A is methyl, B, D and E are H, R is allyl;
40 Compound of Formula (VII): A and D are methyl, B and E are H, R is allyl;
Compound of Formula (VII): A and E taken together is -CH₂CH₂CH₂-, B and D are H, R is allyl;
Compound of Formula (VII): A, B, D, and E are H, R is -CH₂CH=CH-(3-quinolyl); and

Compound of Formula (VII): A, B, D, and E are H, R is 3-(3-quinolyl)propyl.

45

26. A process for preparing a compound having the formula IV



5 wherein

R^c is hydrogen or a hydroxy protecting group;

R is selected from the group consisting of

- (1) methyl substituted with a moiety selected from the group consisting of
 - (a) CN,
 - (b) F,
 - (c) -CO₂R¹⁰ wherein R¹⁰ is C₁-C₃-alkyl or aryl substituted C₁-C₃-alkyl, or heteroaryl substituted C₁-C₃-alkyl,
 - (d) S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
 - (e) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 - (f) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are independently selected from hydrogen, C₁-C₃-alkyl, C₁-C₃-alkyl substituted with aryl, substituted aryl, heteroaryl, substituted heteroaryl,
 - (g) aryl,
 - (h) substituted aryl,
 - (i) heteroaryl,
 - and
 - (j) substituted heteroaryl,
- (2) C₂-C₁₀-alkyl,
 - (3) C₂-C₁₀-alkyl substituted with one or more substituents selected from the group consisting of
 - (a) halogen,
 - (b) hydroxy,
 - (c) C₁-C₃-alkoxy,

30

- (d) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
(e) oxo,
(f) -N₃,
(g) -CHO,
(h) O-SO₂-(substituted C₁-C₆-alkyl),
(i) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are selected from the group
consisting of
(i) hydrogen,
(ii) C₁-C₁₂-alkyl,
(iii) substituted C₁-C₁₂-alkyl,
(iv) C₁-C₁₂-alkenyl,
(v) substituted C₁-C₁₂-alkenyl,
(vi) C₁-C₁₂-alkynyl,
(vii) substituted C₁-C₁₂-alkynyl,
(viii) aryl,
(ix) C₃-C₈-cycloalkyl,
(x) substituted C₃-C₈-cycloalkyl,
(xi) substituted aryl,
(xii) heterocycloalkyl,
(xiii) substituted heterocycloalkyl,
(xiv) C₁-C₁₂-alkyl substituted with aryl,
(xv) C₁-C₁₂-alkyl substituted with substituted aryl,
(xvi) C₁-C₁₂-alkyl substituted with heterocycloalkyl,
(xvii) C₁-C₁₂-alkyl substituted with substituted heterocycloalkyl,
(xviii) C₁-C₁₂-alkyl substituted with C₃-C₈-cycloalkyl,
(xix) C₁-C₁₂-alkyl substituted with substituted C₃-C₈-cycloalkyl,
(xx) heteroaryl,
(xxi) substituted heteroaryl,
(xxii) C₁-C₁₂-alkyl substituted with heteroaryl,
and
(xxiii) C₁-C₁₂-alkyl substituted with substituted heteroaryl,

60 or

R¹³ and R¹⁴ are taken together with the atom to which they are attached from a 3-10 membered heterocycloalkyl ring which may be substituted with one or more substituents independently selected from the group consisting of

65

- (i) halogen,

70

- (ii) hydroxy,
- (iii) C₁-C₃-alkoxy,
- (iv) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
- (v) oxo,
- (vi) C₁-C₃-alkyl,
- (vii) halo-C₁-C₃-alkyl,
and
- (vii) C₁-C₃-alkoxy-C₁-C₃-alkyl,

75

- (j) -CO₂R¹⁰ wherein R¹⁰ is as previously defined,
- (k) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (l) =N-O-R¹⁰ wherein R¹⁰ is as previously defined,
- (m) -C≡N,
- (n) O-S(O)_nR¹⁰ wherein n is 0, 1 or 2 and R¹⁰ is as previously defined,
- (o) aryl,
- (p) substituted aryl,
- (q) heteroaryl,
- (r) substituted heteroaryl,
- (s) C₃-C₈-cycloalkyl,
- (t) substituted C₃-C₈-cycloalkyl,
- (u) C₁-C₁₂-alkyl substituted with heteroaryl,
- (v) heterocycloalkyl,
- (w) substituted heterocycloalkyl,
- (x) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
- (y) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (z) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
- (aa) =N-R⁹ wherein R⁹ is as previously defined,
- (bb) =N-NHC(O)R¹⁰ wherein R¹⁰ is as previously defined,
and
- (cc) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously
defined;

95

- (4) C₃-alkenyl substituted with a moiety selected from the group consisting of
- (a) halogen,
 - (b) -CHO,
 - (c) -CO₂R¹⁰ where R¹⁰ is as previously defined,
 - (d) -C(O)-R⁹ where R⁹ is as previously defined,
 - (e) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (f) -C≡N,

100

- 105
- (g) aryl,
 - (h) substituted aryl,
 - (i) heteroaryl,
 - (j) substituted heteroaryl,
 - (k) C₃-C₇-cycloalkyl,
and
 - (l) C₁-C₁₂-alkyl substituted with heteroaryl,
- 110
- (5) C₄-C₁₀-alkenyl;
 - (6) C₄-C₁₀-alkenyl substituted with one or more substituents selected from the group consisting of
 - (a) halogen,
 - (b) C₁-C₃-alkoxy,
 - (c) oxo,
 - (d) -CHO,
 - (e) -CO₂R¹⁰ where R¹⁰ is as previously defined,
 - (f) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (g) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
 - (h) =N-O-R¹⁰ where R¹⁰ is as previously defined,
 - (i) -C≡N,
 - (j) O-S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
 - (k) aryl,
 - (l) substituted aryl,
 - (m) heteroaryl,
 - (n) substituted heteroaryl,
 - (o) C₃-C₇-cycloalkyl,
 - (p) C₁-C₁₂-alkyl substituted with heteroaryl,
 - (q) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 - (r) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
 - (s) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
 - (t) =N-R⁹ wherein R⁹ is as previously defined,
 - (u) =N-NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 - and
 - (v) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined;
- 115
- (7) C₃-C₁₀-alkynyl;
and
- 120
- 125
- 130
- 135

140 (8) C₃-C₁₀-alkynyl substituted with one or more substituents selected from the group consisting of

- (a) trialkylsilyl,
- (b) aryl,
- (c) substituted aryl,
- (d) heteroaryl,
- 145 and
- (e) substituted heteroaryl;

and

150 A, B, D and E, with the provision that at least two of A, B, D and E are hydrogen, are independently selected from the group consisting of:

- (a) hydrogen;
- (b) C₁-C₆-alkyl, optionally substituted with one or more substituents selected from the group consisting of:
 - (i) aryl;
 - (ii) substituted-aryl;
 - (iii) heteroaryl;
 - (iv) substituted-heteroaryl;
 - (v) heterocycloalkyl;
 - (vi) hydroxy;
 - (vii) C₁-C₆-alkoxy;
 - (viii) halogen consisting of Br, Cl, F or I; and
 - (ix) NR⁷R⁸ wherein R⁷ and R⁸ are independently selected from hydrogen and C₁-C₆-alkyl, or R⁷ and R⁸ are taken with the nitrogen atom to which they are connected to form a 3- to 7-membered ring which, when the ring is a 5- to 7-membered ring, may optionally contain a hetero function selected from the group consisting of -O-, -NH-, -N(C₁-C₆-alkyl)-, -N(aryl)-, -N(aryl-C₁-C₆-alkyl)-, -N(substituted-aryl-C₁-C₆-alkyl)-, -N(heteroaryl)-, -N(heteroaryl-C₁-C₆-alkyl)-, -N(substituted-heteroaryl-C₁-C₆-alkyl)-, and -S- or -S(O)_n-, wherein n is 1 or 2,
- (c) C₃-C₇-cycloalkyl;
- (d) aryl;
- (e) substituted-aryl;
- 175 (f) heteroaryl;

- (g) substituted-heteraryl;
(h) heterocycloalkyl; and
(i) a group selected from option (b) above further substituted with -M-R⁹, wherein M and R⁹ are as previously defined;

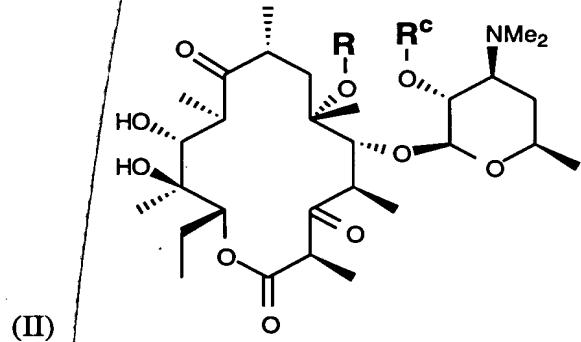
180 or

any one pair of substituents, consisting of AB, AD, AE, BD, BE or DE, is taken together with the atom or atoms to which they are attached to form a 3- to 7-membered ring optionally containing a hetero function selected from the group consisting of -O-, -NH-, -N(C₁-C₆-alkyl)-, -N(aryl-C₁-C₆-alkyl)-, -N(substituted-aryl-C₁-C₆-alkyl)-, -N(heteroaryl-C₁-C₆-alkyl)-, -N(substituted-heteroaryl-C₁-C₆-alkyl)-, -S- or -S(O)_n-, wherein n is 1 or 2, -C(O)-NH-, -C(O)-NR¹²-, wherein R¹² is as previously defined, -NH-C(O)-, -NR¹²-C(O)-, wherein R¹² is as previously defined, and -C(=NH)-NH-;

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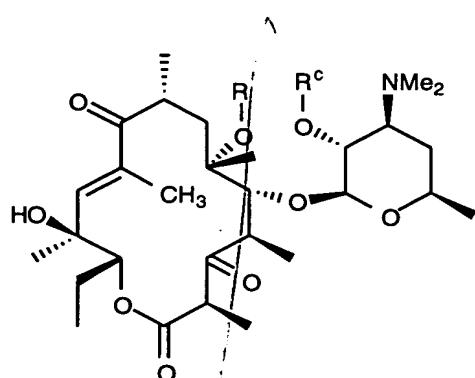
190 the method comprising:

(a) treating a compound having the formula



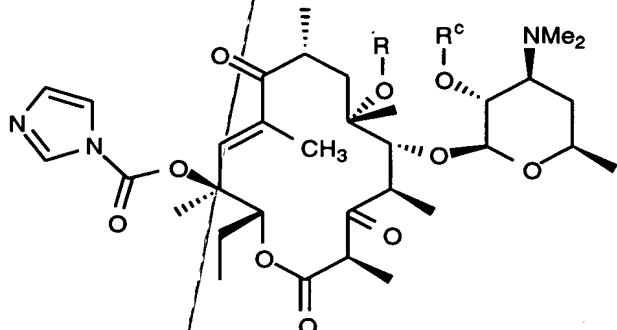
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wherein R is as defined previously, and R^c is a hydroxy protecting group, by treatment with methanesulfonic anhydride in pyridine, then treating the methansulfonyl derivative with an amine base to give a compound having the formula



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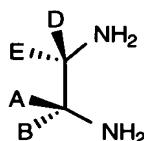
(b) treating the compound from step (a) with an alkali metal hydride base and carbonyldiimidazole to give a compound having the formula



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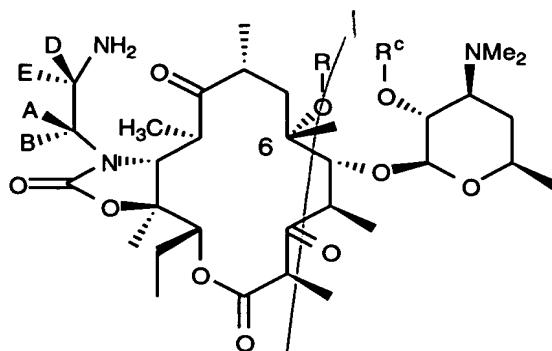
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(c) treating the compound of step (b) with a diamine having the formula



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wherein A, B, D and E are as defined previously, to give a compound having the formula



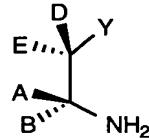
; and

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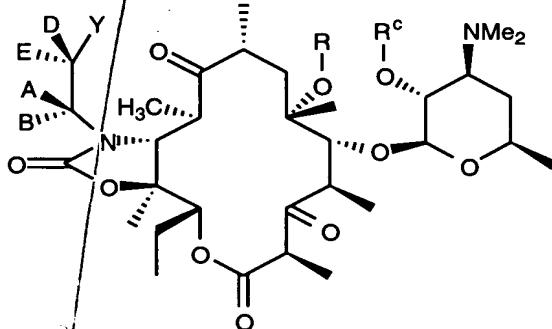
- (d) cyclizing the compound of step (e) with dilute mineral or organic acid, optionally deprotecting, and isolating the desired compound.

27. A process according to Claim 26 wherein the steps (c) and (d) are replaced by the steps (c)-(f) consisting of

- (c) treating the compound of step (b) with an amine having the formula



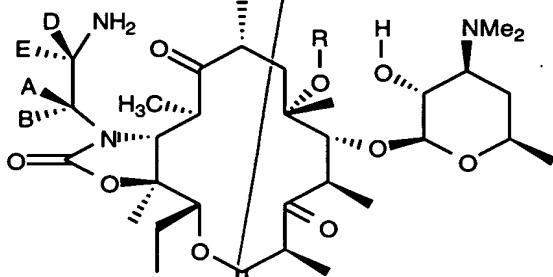
wherein A, B, D and E are as defined therein, and Y is hydroxy, to give a compound having the formula



- (d) treating the compound of step (c) with triphenylphosphine and diphenylphosphoryl azide and diethylazodicarboxylate in tetrahydrofuran to give the compound of wherein Y is N3, and removing the deprotecting group to give the compound wherein Y is N3 and Rc is H;

(e) treating the compound of step (d) with a reducing agent, and dialkylaluminum hydride, to give the compound having the formula

20

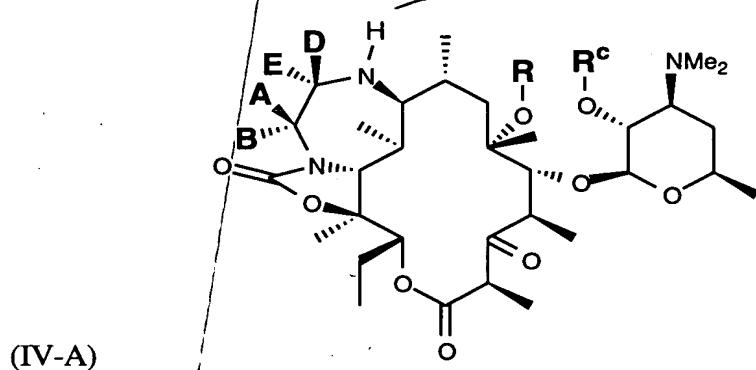


; and

(f) cyclizing the compound of step (e) with dilute mineral or organic acid, and isolating the desired compound.

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28. A compound according to Claim 1 having the formula IV-A

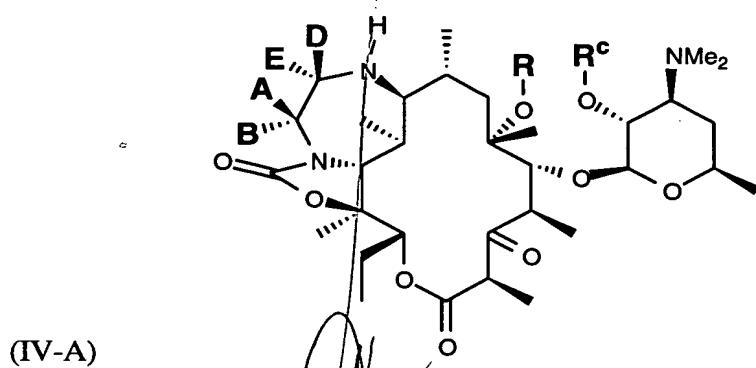


(IV-A)

5 wherein R, R^c, A, B, D and E are as defined previously.

29. A compound according to Claim 28 wherein R^c is H.

30. A process for preparing a compound having the formula



5 wherein

R^c is hydrogen or a hydroxy protecting group;

R is selected from the group consisting of

- (1) methyl substituted with a moiety selected from the group consisting of
- (a) CN ,
 - (b) F ,
 - (c) $-CO_2R^{10}$ wherein R^{10} is C_1-C_3 -alkyl or aryl substituted C_1-C_3 -alkyl, or heteroaryl substituted C_1-C_3 -alkyl,
 - (d) $S(O)_nR^{10}$ where n is 0, 1 or 2 and R^{10} is as previously defined,
 - (e) $NHC(O)R^{10}$ where R^{10} is as previously defined,
 - (f) $NHC(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are independently selected from hydrogen, C_1-C_3 -alkyl, C_1-C_3 -alkyl substituted with aryl, substituted aryl, heteroaryl, substituted heteroaryl,
 - (g) aryl,
 - (h) substituted aryl,
 - (i) heteroaryl,
- and
- (j) substituted heteroaryl,
- (2) C_2-C_{10} -alkyl,
- (3) C_2-C_{10} -alkyl substituted with one or more substituents selected from the group consisting of
- (a) halogen,
 - (b) hydroxy,
 - (c) C_1-C_3 -alkoxy,
 - (d) C_1-C_3 -alkoxy- C_1-C_3 -alkoxy,
 - (e) oxo,

- 35 (f) $-N_3$,
(g) $-CHO$,
(h) $O-SO_2$ -(substituted C₁-C₆-alkyl),
(i) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are selected from the group
consisting of

- 40 (i) hydrogen,
(ii) C₁-C₁₂-alkyl,
(iii) substituted C₁-C₁₂-alkyl,
(iv) C₁-C₁₂-alkenyl,
(v) substituted C₁-C₁₂-alkenyl,
(vi) C₁-C₁₂-alkynyl,
(vii) substituted C₁-C₁₂-alkynyl,
(viii) aryl,
(ix) C₃-C₈-cycloalkyl,
(x) substituted C₃-C₈-cycloalkyl,
(xi) substituted aryl,
(xii) heterocycloalkyl,
(xiii) substituted heterocycloalkyl,
(xiv) C₁-C₁₂-alkyl substituted with aryl,
(xv) C₁-C₁₂-alkyl substituted with substituted aryl,
(xvi) C₁-C₁₂-alkyl substituted with heterocycloalkyl,
(xvii) C₁-C₁₂-alkyl substituted with substituted heterocycloalkyl,
(xviii) C₁-C₁₂-alkyl substituted with C₃-C₈-cycloalkyl,
(xix) C₁-C₁₂-alkyl substituted with substituted C₃-C₈-cycloalkyl,
(xx) heteroaryl,
(xxi) substituted heteroaryl,
(xxii) C₁-C₁₂-alkyl substituted with heteroaryl,
and
(xxiii) C₁-C₁₂-alkyl substituted with substituted heteroaryl,

60 or

R¹³ and R¹⁴ are taken together with the atom to which they are attached form a 3-10 membered heterocycloalkyl ring which may be substituted with one or more substituents independently selected from the group consisting of

- 65 (i) halogen,
(ii) hydroxy,
(iii) C₁-C₃-alkoxy,

70

(iv) C_1-C_3 -alkoxy- C_1-C_3 -alkoxy,

(v) oxo,

(vi) C_1-C_3 -alkyl,

(vii) halo- C_1-C_3 -alkyl,

and

(vii) C_1-C_3 -alkoxy- C_1-C_3 -alkyl,

(j) $-CO_2R^{10}$ wherein R^{10} is as previously defined,

(k) $-C(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously defined,

(l) $=N-O-R^{10}$ wherein R^{10} is as previously defined,

(m) $-C\equiv N$,

(n) $O-S(O)_nR^{10}$ wherein n is 0, 1 or 2 and R^{10} is as previously defined,

(o) aryl,

(p) substituted aryl,

(q) heteroaryl,

(r) substituted heteroaryl,

(s) C_3-C_8 -cycloalkyl,

(t) substituted C_3-C_8 -cycloalkyl,

(u) C_1-C_{12} -alkyl substituted with heteroaryl,

(v) heterocycloalkyl,

(w) substituted heterocycloalkyl,

(x) $NHC(O)R^{10}$ where R^{10} is as previously defined,

(y) $NHC(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously defined,

(z) $=N-NR^{13}R^{14}$ wherein R^{13} and R^{14} are as previously defined,

(aa) $=N-R^9$ wherein R^9 is as previously defined,

(bb) $=N-NHC(O)R^{10}$ wherein R^{10} is as previously defined,

and

(cc) $=N-NHC(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously defined;

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(4) C_3 -alkenyl substituted with a moiety selected from the group consisting of

(a) halogen,

(b) $-CHO$,

(c) $-CO_2R^{10}$ where R^{10} is as previously defined,

(d) $-C(O)-R^9$ where R^9 is as previously defined,

(e) $-C(O)NR^{11}R^{12}$ wherein R^{11} and R^{12} are as previously defined,

(f) $-C\equiv N$,

(g) aryl,

(h) substituted aryl,

85
90
95

100

145

- (b) aryl,
- (c) substituted aryl,
- (d) heteroaryl,
- and
- (e) substituted heteroaryl;

and

150 A, B, D and E, with the provision that at least two of A, B, D and E are hydrogen, are independently selected from the group consisting of:

- (a) hydrogen;
 - (b) C₁-C₆-alkyl, optionally substituted with one or more substituents selected from the group consisting of:
 - (i) aryl;
 - (ii) substituted-aryl;
 - (iii) heteroaryl;
 - (iv) substituted-heteroaryl;
 - (v) heterocycloalkyl;
 - (vi) hydroxy;
 - (vii) C₁-C₆-alkoxy;
 - (viii) halogen consisting of Br, Cl, F or I; and
 - (ix) NR⁷R⁸, wherein R⁷ and R⁸ are as previously defined;
 - (c) C₃-C₇-cycloalkyl;
 - (d) aryl;
 - (e) substituted-aryl;
 - (f) heteroaryl;
 - (g) substituted-heteroaryl;
 - (h) heterocycloalkyl; and
- 170 (i) a group selected from option (b) above further substituted with -M-R⁹, wherein M and R⁹ are as previously defined;

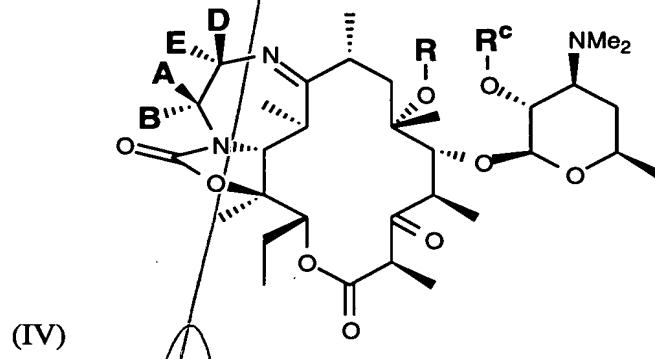
or

any one pair of substituents, consisting of AB, AD, AE, BD, BE or DE, is taken together with the atom or atoms to which they are attached to form a 3- to 7-membered ring optionally containing a hetero function selected from the group consisting of-O-, -NH-, -N(C₁-C₆-alkyl)-, -N(aryl-C₁-C₆-alkyl)-, -N(substituted-aryl-C₁-C₆-alkyl)-, -N(heteroaryl-C₁-C₆-alkyl)-, -N(substituted-heteroaryl-C₁-C₆-alkyl)-, -S- or -S(O)_n-, wherein n is

1 or 2, -C(O)-NH-, -C(O)-NR¹²-, wherein R¹² is as previously defined,
 -NH-C(O)-, -NR¹²-C(O)-, wherein R¹² is as previously defined, and
 -C(=NH)-NH-;

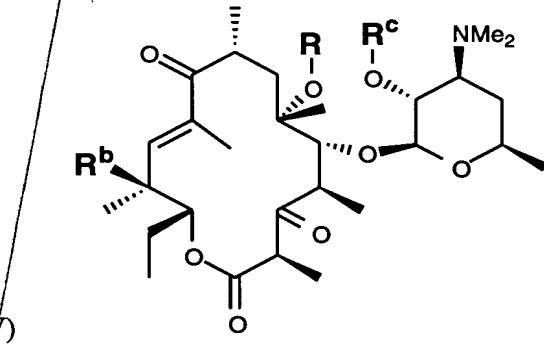
the method comprising:

(a) treating a compound having the formula



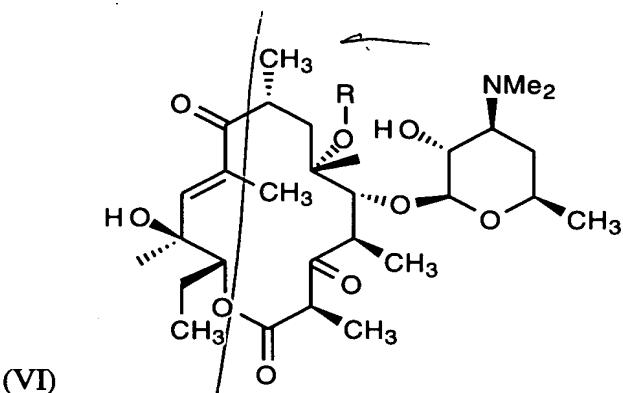
with a reducing agent.

31. A compound according to Claim 1 having the formula V



5 wherein R, R^c and R^d are as defined therein.

32. A compound according to Claim 31 having the formula VI

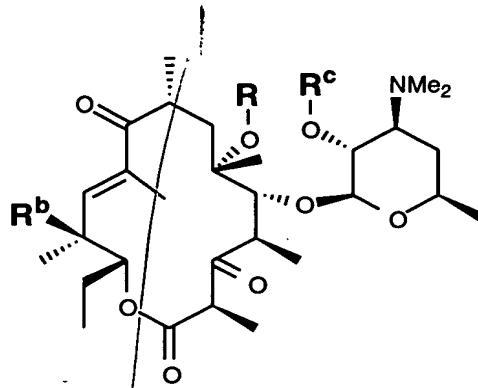


5 wherein R is as defined therein.

33. A compound according to Claim 32 which is selected from the group consisting of

- Compound of formula (VI): R is -CH₂CH₂CH₃,
Compound of formula (VI): R is -CH₂CH=CH,
Compound of formula (VI): R is -CH₂CH=CH-Phenyl,
Compound of formula (VI): R is -CH₂CH₂CH₂-Phenyl,
Compound of formula (VI): R is -CH₂CH=NOH,
Compound of formula (VI): R is -CH₂CH₂NH₂,
Compound of formula (VI): R is -CH₂CH₂NHCH₂-Phenyl,
Compound of formula (VI): R is -CH₂CH₂NHCH₂-(4-pyrididyl),
Compound of formula (VI): R is -CH₂CH₂NHCH₂-(4-quinolyl),
Compound of formula (VI): R is -CH₂CH(OH)CN,
Compound of formula (VI): R is -CH₂CH₂NHCH(CO₂CH₃)CH₂-Phenyl,
Compound of formula (VI): R is -CH₂CN,
15 Compound of formula (VI): R is -CH₂CH=CH-(4-methoxyphenyl),
Compound of formula (VI): R is -CH₂CH=CH-(4-chlorophenyl),
Compound of formula (VI): R is -CH₂CH=CH-(4-fluorophenyl),
Compound of formula (VI): R is -CH₂CH=CH-(3-quinolyl),
Compound of formula (VI): R is -CH₂CH=CH-(8-quinolyl), and
20 Compound of formula (VI): R is -CH₂CH₂NHCH₂CH₂-(2-chlorophenyl).

34. A process for preparing a compound having the formula



5 wherein

R^b is selected from the group consisting of hydroxy, -O-C(O)-NH₂ and -O-C(O)-imidazolyl;

R^c is hydrogen or a hydroxy protecting group; and

R is selected from the group consisting of

- (1) methyl substituted with a moiety selected from the group consisting of
 - (a) CN,
 - (b) F,
 - (c) -CO₂R¹⁰ wherein R¹⁰ is C₁-C₃-alkyl or aryl substituted C₁-C₃-alkyl, or heteroaryl substituted C₁-C₃-alkyl,
 - (d) S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
 - (e) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
 - (f) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are independently selected from hydrogen, C₁-C₃-alkyl, C₁-C₃-alkyl substituted with aryl, substituted aryl, heteroaryl, substituted heteroaryl,
 - (g) aryl,
 - (h) substituted aryl,
 - (i) heteroaryl,
 - and
 - (j) substituted heteroaryl,
- (2) C₂-C₁₀-alkyl,
- (3) C₂-C₁₀-alkyl substituted with one or more substituents selected from the group consisting of
 - (a) halogen,
 - (b) hydroxy,
 - (c) C₁-C₃-alkoxy,
 - (d) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
 - (e) oxo,

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- (f) $-N_3$,
- (g) $-CHO$,
- (h) $O-SO_2$ -(substituted C₁-C₆-alkyl),
- (i) $-NR^{13}R^{14}$ wherein R¹³ and R¹⁴ are selected from the group consisting of

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- (i) hydrogen,
- (ii) C₁-C₁₂-alkyl,
- (iii) substituted C₁-C₁₂-alkyl,
- (iv) C₁-C₁₂-alkenyl,
- (v) substituted C₁-C₁₂-alkenyl,
- (vi) C₁-C₁₂-alkynyl,
- (vii) substituted C₁-C₁₂-alkynyl,
- (viii) aryl,
- (ix) C₃-C₈-cycloalkyl,
- (x) substituted C₃-C₈-cycloalkyl,
- (xi) substituted aryl,
- (xii) heterocycloalkyl,
- (xiii) substituted heterocycloalkyl,
- (xiv) C₁-C₁₂-alkyl substituted with aryl,
- (xv) C₁-C₁₂-alkyl substituted with substituted aryl,
- (xvi) C₁-C₁₂-alkyl substituted with heterocycloalkyl,
- (xvii) C₁-C₁₂-alkyl substituted with substituted heterocycloalkyl,
- (xviii) C₁-C₁₂-alkyl substituted with C₃-C₈-cycloalkyl,
- (xix) C₁-C₁₂-alkyl substituted with substituted C₃-C₈-cycloalkyl,
- (xx) heteroaryl,
- (xxi) substituted heteroaryl,
- (xxii) C₁-C₁₂-alkyl substituted with heteroaryl,

60

- and
- (xxiii) C₁-C₁₂-alkyl substituted with substituted heteroaryl,

or

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R¹³ and R¹⁴ are taken together with the atom to which they are attached form a 3-10 membered heterocycloalkyl ring which may be substituted with one or more substituents independently selected from the group consisting of

- (i) halogen,
- (ii) hydroxy,
- (iii) C₁-C₃-alkoxy,

- 10
- 70
- (iv) C₁-C₃-alkoxy-C₁-C₃-alkoxy,
(v) oxo,
(vi) C₁-C₃-alkyl,
(vii) halo-C₁-C₃-alkyl,
and
75 (vii) C₁-C₃-alkoxy-C₁-C₃-alkyl,
(j) -CO₂R¹⁰ wherein R¹⁰ is as previously defined,
(k) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
(l) =N-O-R¹⁰ wherein R¹⁰ is as previously defined,
(m) -C≡N,
80 (n) O-S(O)_nR¹⁰ wherein n is 0, 1 or 2 and R¹⁰ is as previously defined,
(o) aryl,
(p) substituted aryl,
(q) heteroaryl,
(r) substituted heteroaryl,
(s) C₃-C₈-cycloalkyl,
(t) substituted C₃-C₈-cycloalkyl,
(u) C₁-C₁₂-alkyl substituted with heteroaryl,
(v) heterocycloalkyl,
(w) substituted heterocycloalkyl,
85 (x) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
(y) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
(z) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
(aa) =N-R⁹ wherein R⁹ is as previously defined,
90 (bb) =N-NHC(O)R¹⁰ wherein R¹⁰ is as previously defined,
and
(cc) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined;
95 (4) C₃-alkenyl substituted with a moiety selected from the group consisting of
(a) halogen,
(b) -CHO,
100 (c) -CO₂R¹⁰ where R¹⁰ is as previously defined,
(d) -C(O)-R⁹ where R⁹ is as previously defined,
(e) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
(f) -C≡N,
105 (g) aryl,
(h) substituted aryl,

110

- (i) heteroaryl,
- (j) substituted heteroaryl,
- (k) C₃-C₇-cycloalkyl,

and

- (l) C₁-C₁₂-alkyl substituted with heteroaryl,

(5) C₄-C₁₀-alkenyl;

(6) C₄-C₁₀-alkenyl substituted with one or more substituents selected from the group consisting of

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- (a) halogen,
- (b) C₁-C₃-alkoxy,
- (c) oxo,
- (d) -CHO,
- (e) -CO₂R¹⁰ where R¹⁰ is as previously defined,
- (f) -C(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (g) -NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
- (h) =N-O-R¹⁰ where R¹⁰ is as previously defined,
- (i) -C≡N,
- (j) O-S(O)_nR¹⁰ where n is 0, 1 or 2 and R¹⁰ is as previously defined,
- (k) aryl,
- (l) substituted aryl,
- (m) heteroaryl,
- (n) substituted heteroaryl,
- (o) C₃-C₇-cycloalkyl,
- (p) C₁-C₁₂-alkyl substituted with heteroaryl,
- (q) NHC(O)R¹⁰ where R¹⁰ is as previously defined,
- (r) NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously defined,
- (s) =N-NR¹³R¹⁴ wherein R¹³ and R¹⁴ are as previously defined,
- (t) =N-R⁹ wherein R⁹ is as previously defined,
- (u) =N-NHC(O)R¹⁰ where R¹⁰ is as previously defined,

and

- (v) =N-NHC(O)NR¹¹R¹² wherein R¹¹ and R¹² are as previously

defined;

(7) C₃-C₁₀-alkynyl;

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and

(8) C₃-C₁₀-alkynyl substituted with one or more substituents selected from the group consisting of

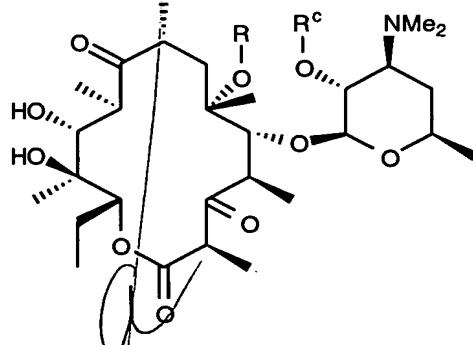
- (a) trialkylsilyl,

145

- (b) aryl,
(c) substituted aryl,
(d) heteroaryl,
and
(e) substituted heteroaryl;

the method comprising:

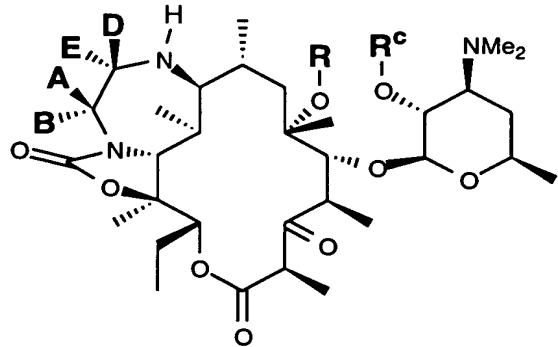
150 (a) treating a compound having the formula



wherein R^c is a hydroxy protecting group and R is as previously defined with a reagent combination selected from

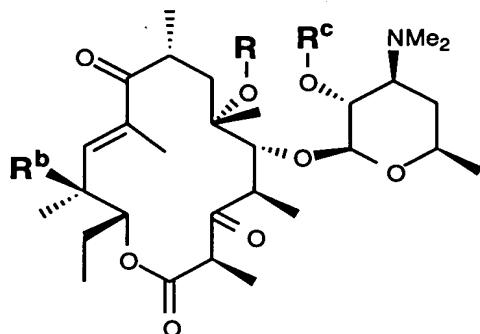
- (1) an alkali metal hydride and a phosgene reagent selected from phosgene, diphosgene and triphosgene under anhydrous conditions, followed by aqueous base catalyzed decarboxylation, and
- (2) reaction with methanesulfonic anhydride in pyridine, followed by treatment with an amine base,
- to give the compound of formula V wherein R^b is hydroxy;
- (b) optionally treating the compound of formula V of step (b) wherein R^b is hydroxy with an alkali metal hydride base and carbonyldiimidazole to give the compound of formula V wherein R^b is $-O-C(O)-imidazolyl$;
- (c) optionally treating the compound of formula V of step (a) wherein R^b is $-O-C(O)-imidazolyl$ with an amine to give the compound of formula V wherein R^b is $-O-C(O)-NH_2$; and
- (d) optionally deprotecting and isolating the desired compound.

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(IV-A)

or



(V)

as well as pharmaceutically acceptable salts, esters or prodrugs thereof; pharmaceutical compositions comprising such compounds; methods of treating bacterial infections by the administration of such compounds; and processes for the preparation of the compounds.

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